



MOVENTO

The Evolution of Motion

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MOVENTO

MOVENTO is the latest advancement in concealed runner technology. It brings together all of the features, innovations and benefits that Blum has developed since first manufacturing drawer runners in the 1960s.

Standard with soft close BLUMOTION, MOVENTO runners provide multiple solutions with a single runner. Combine with our motion technologies, TIP-ON BLUMOTION or SERVO-DRIVE, to ensure drawers open with a light press of the front and close softly and quietly.



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MOVENTO

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MOVENTO



Complete Runner System

- Full extension concealed runners standard with BLUMOTION soft close
- Designed to be used with TIP-ON BLUMOTION or SERVO-DRIVE touch-to-open system
- Zinc-coated steel
- Concealed roller carriage with permanently lubricated synthetic rollers
- Available in standard and heavy duty
- Designed for drawers using 1/2" to 5/8" drawer material thickness
- Bottom mount holes on 763. standard duty
- Elongated holes for depth adjustment
- Tool-free tilt adjustment
- Tool-free height adjustment
- Tool-free rear side-to-side adjustment
- Lateral stabilizer for wide applications

Locking Devices

- Stamped steel base with synthetic, spring-loaded release levers
- Captive right device, self-aligning left device
- Self-adjusting drawer length tolerance
- Tool-free front side-to-side adjustment
- Available for narrow drawers

TIP-ON BLUMOTION

- Enables MOVENTO drawers to be opened with just a light touch of the drawer front and retain BLUMOTION soft closing action
- Fully mechanical motion
- Can be used with or without pulls

One Runner for All Applications

MOVENTO runners are designed for the American 3" increment cabinet depth system. Installation is possible in frameless or blocked-out face frame cabinets. Combine MOVENTO with TIP-ON BLUMOTION or SERVO-DRIVE to open drawers with a single touch.

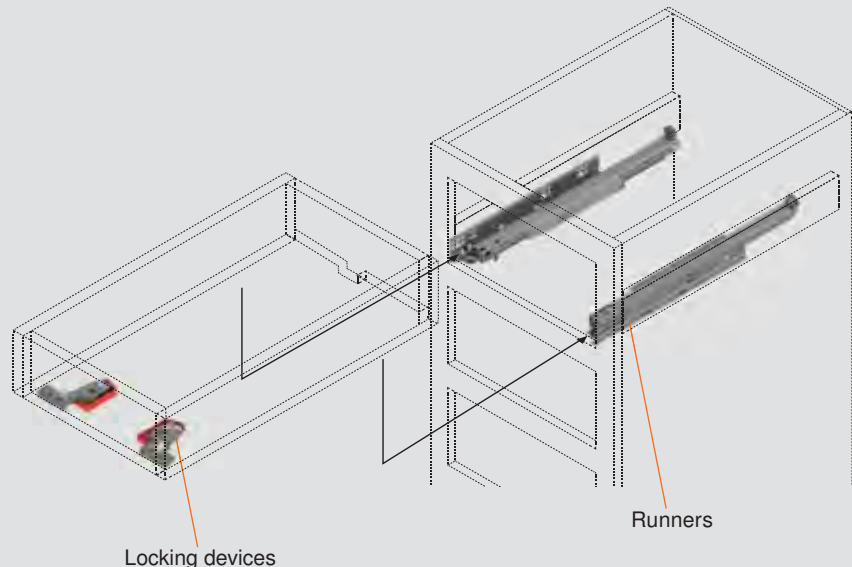
Load Capacities

- 125 lb static for MOVENTO 763 standard duty series
- 135 lb static for MOVENTO 769R heavy duty series
- 170 lb static for MOVENTO 769. heavy duty series

General Specifications

Drawer components

NOTE: For 763. and 769. series, rear brackets and sockets cannot be used. Cabinet sides must be blocked-out flush with the inside of the face frame.



Locking devices

Locking devices allow easy insertion and removal of drawers.



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Concealed runner template

A required assembly aid for the pre-boring of MOVENTO locking device screw holes and rear hook holes.



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Optional TIP-ON BLUMOTION

TIP-ON BLUMOTION is a fully mechanical touch-to-open solution combined with the soft close of BLUMOTION.



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Front gap template

Using the 65.5632.US front gap template is highly recommended for TIP-ON BLUMOTION for MOVENTO.

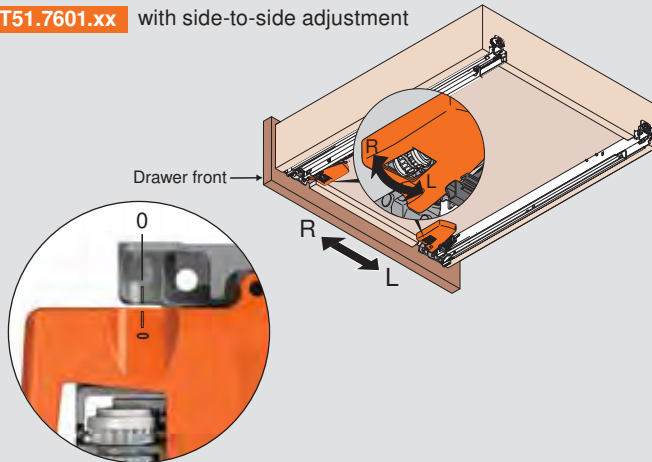


page 17

Front side-to-side adjustment

- 1 Rotate side-to-side adjustment left or right equally on both locking devices. Drawer front moves in the same direction as rotation.

T51.7601.xx with side-to-side adjustment

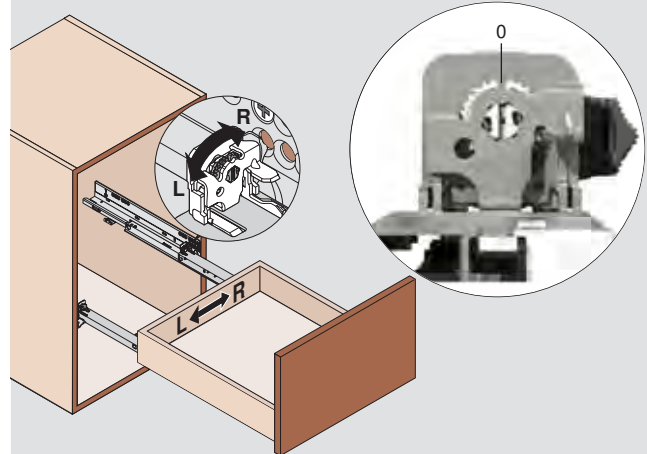


Maximum 1.5 (1/16") to left or right (tool-free)

NOTE: Not available on T51.0501.20 narrow locking devices

Rear side-to-side adjustment

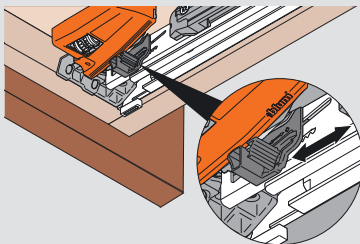
- 2 After front side-to-side adjustment is made with the locking devices, rotate the rear side-to-side adjustment left or right to re-align the back of the drawer box with the front. Drawer back moves in the same direction as rotation.



Maximum 1.5 (1/16") to left or right (tool-free)

Height adjustment

Press up on adjustment tab and push toward back of drawer.

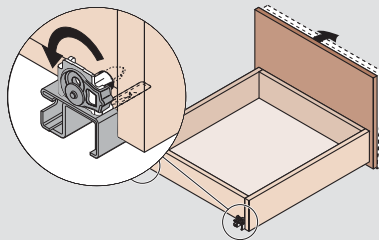


Maximum 3 (1/8") rise of drawer front (tool-free)

NOTE: Height adjustment available on all MOVENTO runners

Tilt adjustment

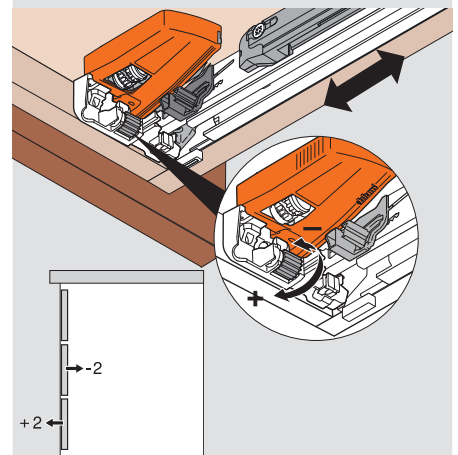
Rotate the tilt adjustment lever on the rear of each runner to tilt the top of the drawer front forward



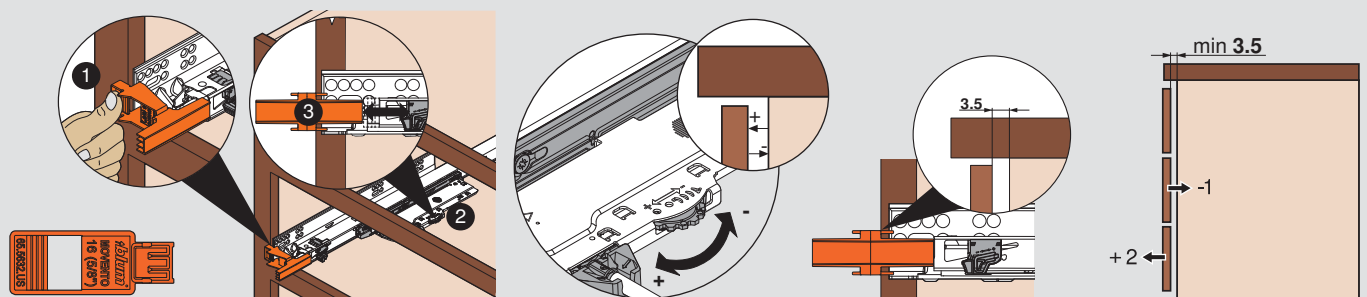
Maximum 5 (3/16") rise of drawer back (tool-free)

Add-on depth adjustment

Not for use with TIP-ON BLUMOTION



TIP-ON BLUMOTION depth adjustment



NOTE: Using the 65.5632.US front gap template is highly recommended. Adjust left and right runner.

NOTE: If using 15/32" or 1/2" drawer thickness without T59.K010M, 13 (1/2") text should be visible instead.

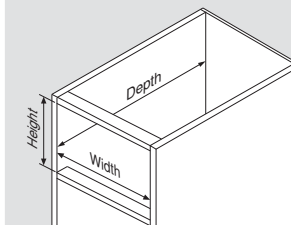
Step 1

Measure cabinet opening

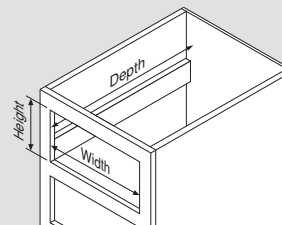
Cabinet opening measurements are needed to determine drawer box size.

NOTE: In face frame applications, cabinet sides must be blocked-out flush with the inside of the face frame.

Frameless Cabinet



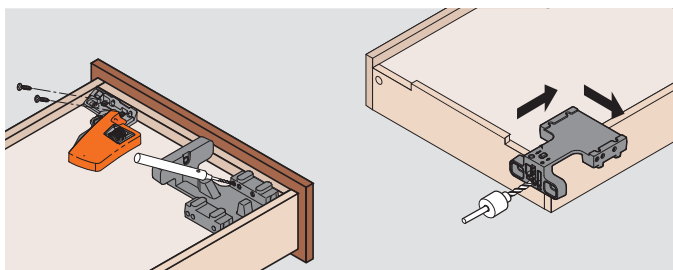
Frame Cabinet



Step 2

Preparing drawer boxes

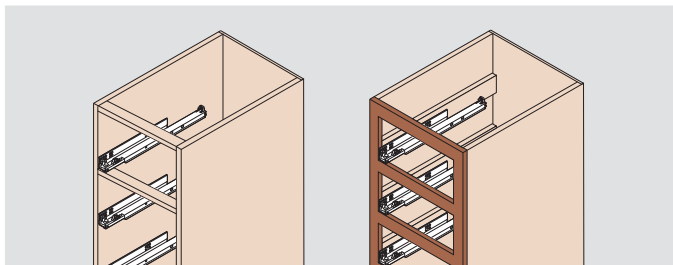
Build drawers according to the specifications given for the MOVENTO runners you chose and the measurements determined in Step 1. Install appropriate locking devices and bore holes to accept rear hooks.



Step 3

Attach runners to cabinet

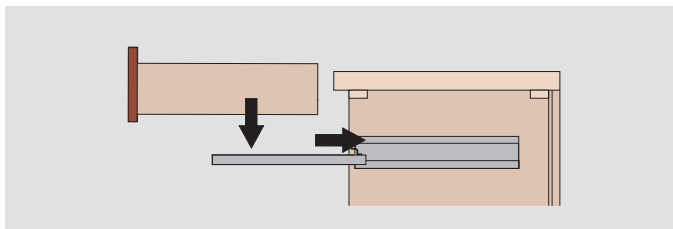
Using the mounting information given for the MOVENTO runners you chose, mount the MOVENTO runners in the cabinet.



Step 4

Insert drawers

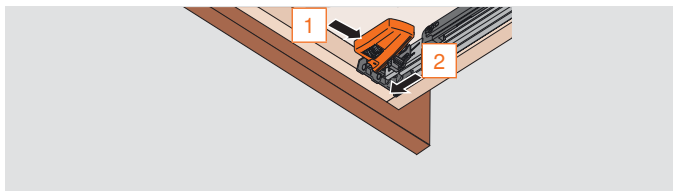
Extend the runners fully. Place the drawer on the runners and close. The locking devices automatically engage with the runners. Make adjustments if necessary.



Step 5

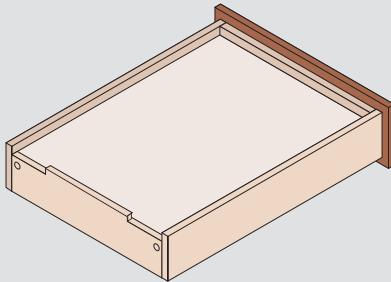
Drawer removal

Squeeze orange handles on locking devices and pull drawer straight out and up.



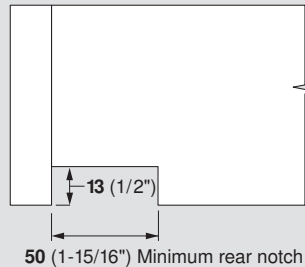
Rear Notching

Dimensions



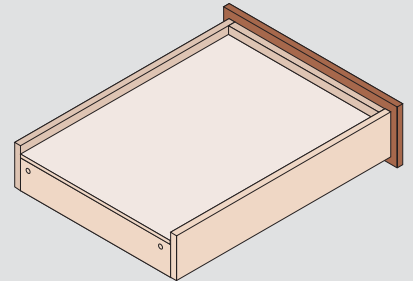
Drawers must be notched in the back to accommodate MOVENTO runners

Rear view



The notches must be flush with the drawer sides and bottom

Option – no notching

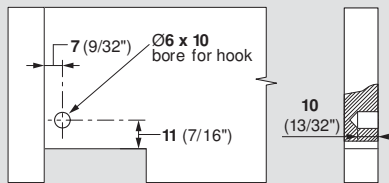


Make the back panel shorter and extend the drawer bottom to the back of the drawer

Rear Boring

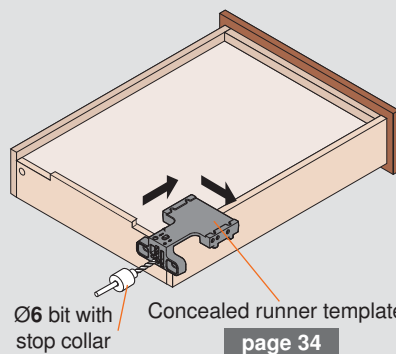
Dimensions

Rear view



Drawers require Ø6 holes bored on each side of the back panel to accept the hooks on the back of MOVENTO runners

Boring

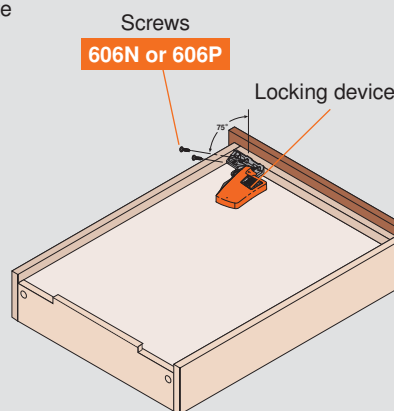
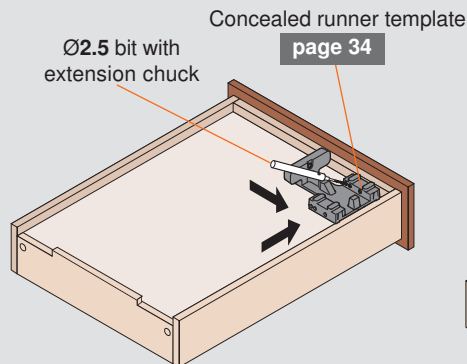


- 1 Place template over the drawer side
- 2 Position template so that the center rib rests against the inside face of the drawer side
- 3 Set stop collar on Ø6 bit so that it will bore 10 (13/32") deep
- 4 Hold template firmly and bore hole
- 5 Repeat on other side

NOTE: Using the T65.1600.01 Concealed runner template is highly recommended

Locking Devices

Installation



- 1 Position the Ø2.5 drill bit into the extension chuck so that it will bore 10 (13/32") deep
- 2 Place template into the front corner of the drawer
- 3 Bore two holes and repeat on other side
- 4 Attach locking devices with #6 x 5/8" deep thread wood screws (606N or 606P)

NOTE: The mounting screws must go in at a precise angle and the locking device must fit flush to the drawer bottom to ensure proper function of the complete drawer system

NOTE: Using the T65.1600.01 Concealed runner template is highly recommended

Application



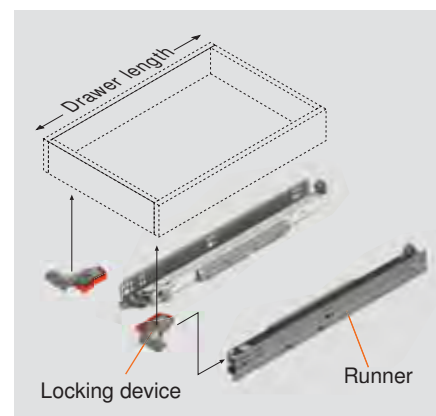
Features

- Four-dimensional adjustment
- Elongated holes for depth adjustment
- Bottom mount holes
- 125 lb static load capacity

Description

- Full extension concealed runners
- Face frame or frameless cabinets
- BLUMOTION soft closing
- Smooth running action
- Available in 12" to 21" lengths
- 13 (1/2") to 16 (5/8") drawer thickness
- Compatible with TIP-ON BLUMOTION and SERVO-DRIVE

Basic Components



Components

Runner set

One set required per drawer



For overall cabinet depth	Drawer length	MOVENTO
610 (24")	533 (21")	763H5330S
533 (21")	457 (18")	763H4570S
457 (18")	381 (15")	763H3810S
381 (15")	305 (12")	763H3050S
Wood screw for installation		606N or 606P
System screw for installation		662.1150.HG

Standard locking device with side-to-side adjustment



- One right and one left required per drawer
- Captive right and self-aligning left device
- Self-adjusting drawer length tolerance
- Steel base with synthetic, spring-loaded release levers
- Minimum inside drawer width 170 (6-11/16")
- Side-to-side adjustment ± 1.5 (1/16")
- For use with MOVENTO runners only
- For other options see page 26

Part no.

Right locking device **T51.7601 R**Installation Left locking device **T51.7601 L**page 7 Installation screw **606N or 606P**

Locking device spacer for thin fronts



- Works with MOVENTO locking devices
- 12 (15/32") and 13 (1/2") sub-fronts only

Part no.

T59.K010MInstallation screw **6064N**

Rear mounting bracket for frame cabinets



For use when installing MOVENTO runners in face frame cabinets. Not necessary for frameless cabinet installation.

- Two required per drawer
- Depth and lateral self-alignment
- Zinc-coated steel
- Not for use with TIP-ON BLUMOTION

Part no.

Non-handed bracket **295.3750.02**Installation screw **606N or 606P**

Optional TIP-ON BLUMOTION

- Enables MOVENTO drawers to be opened with just a light touch of the drawer front and retain BLUMOTION soft closing action
- Fully mechanical motion
- Can be used with or without pulls
- Minimum opening width 281 (11-1/16")

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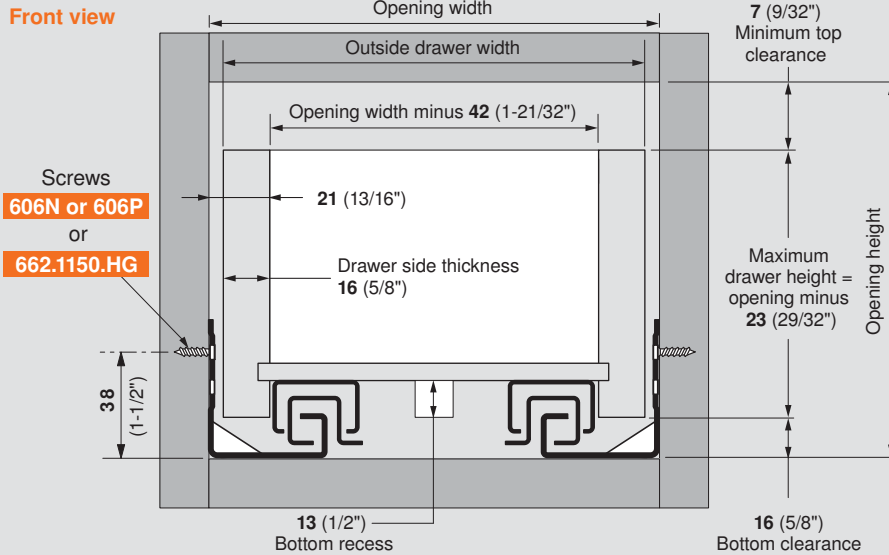
Drawer and Cabinet Specifications

Maximum drawer thickness	16 (5/8")
Lengths available	12" - 21"
Static load capacity	125 lb

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Drawer box specifications



NOTE: Drawer side material thickness may vary. Accurate measurement of drawer side material thickness should be used when calculating outside drawer width using the table below. Inside drawer width **must** equal opening width minus 42 (1-21/32") for MOVENTO runners to align and function optimally.

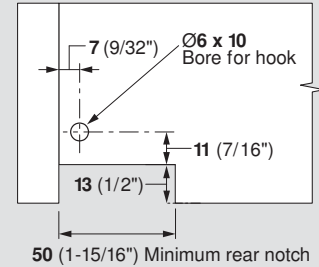
Calculating outside drawer width

For drawer side thickness	16 (5/8")	15 (19/32")	13 (1/2")	12 (15/32")
Deduct from opening width	10 (13/32")	12 (15/32")	16 (5/8")	18 (23/32")

Example: For 21" opening width and a 5/8" thick drawer, 21" minus 13/32" = 20-19/32" drawer width

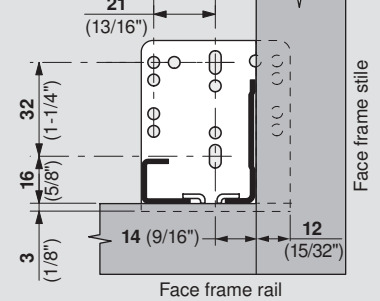
Drawer back preparation

Rear view



Rear mounting bracket

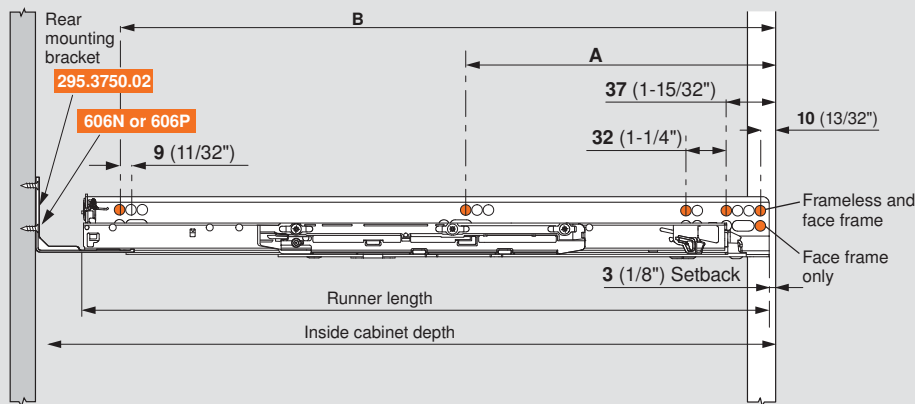
Front view



NOTE: For frame applications, use a minimum of three screws per bracket

Runner mounting specifications

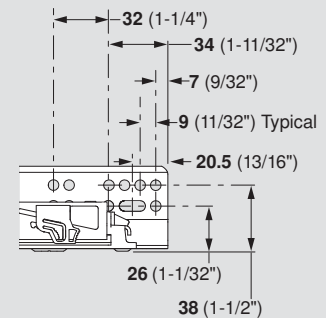
Side view



NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings.

NOTE: If using 15/32" or 1/2" drawer thickness without T59.K010M, subtract 3 (1/8") from setback and screw locations.

Runner close-up



NOTE: Elongated holes are for ±4.5 (3/16") depth adjustment only. Additional screws must be used to secure the runner to the cabinet.

MOVENTO	Drawer length	Inside cabinet depth with rear attachment		Runner length	Screw locations for frameless cabinets	
		Maximum	Minimum		A	B
763H5330S	533 (21")	599 (23-19/32")	557 (21-15/16")	548 (21-9/16")	261 (10-9/32")	517 (20-11/32")
763H4570S	457 (18")	522 (20-9/16")	480 (18-29/32")	471 (18-17/32")	261 (10-9/32")	453 (17-27/32")
763H3810S	381 (15")	446 (17-9/16")	404 (15-29/32")	395 (15-9/16")	165 (6-1/2")	357 (14-1/16")
763H3050S	305 (12")	370 (14-9/16")	328 (12-29/32")	319 (12-9/16")	165 (6-1/2")	261 (10-9/32")

Application



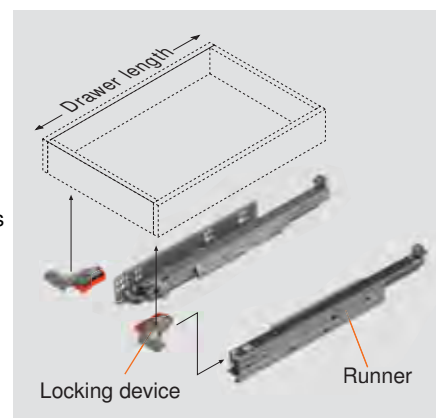
Features

- Four-dimensional adjustment
- Elongated holes for depth adjustment
- Bottom mount holes
- 125 lb static load capacity

Description

- Full extension concealed runners
- Frameless or blocked-out face frame cabinets
- BLUMOTION soft closing
- Smooth running action
- Available in 12" to 21" lengths
- 13 (1/2") to 16 (5/8") drawer thickness
- Compatible with TIP-ON BLUMOTION and SERVO-DRIVE

Basic Components



Components

Runner set

One set required per drawer



For overall cabinet depth	Drawer length	MOVENTO
610 (24")	533 (21")	763.5330S
533 (21")	457 (18")	763.4570S
457 (18")	381 (15")	763.3810S
381 (15")	305 (12")	763.3050S
Wood screw for installation		606N or 606P
System screw for installation		662.1150.HG

Standard locking device with side-to-side adjustment



- One right and one left required per drawer
- Captive right and self-aligning left device
- Self-adjusting drawer length tolerance
- Steel base with synthetic, spring-loaded release levers
- Minimum inside drawer width 170 (6-11/16")
- Side-to-side adjustment ± 1.5 (1/16")
- For use with MOVENTO runners only
- For other options see page 26

Part no.

Right locking device **T51.7601 R**

Installation Left locking device **T51.7601 L**

page 7 Installation screw **606N or 606P**

NOTE: For 763. series runners, rear brackets and sockets cannot be used. Cabinet sides must be blocked-out flush with the inside of the frame. See page 11.

Locking device spacer for thin fronts



- Works with MOVENTO locking devices
- 12 (15/32") and 13 (1/2") sub-fronts only

Part no.

T59.K010M

Installation screw **6064N**

Optional TIP-ON BLUMOTION

- Enables MOVENTO drawers to be opened with just a light touch of the drawer front and retain BLUMOTION soft closing action
- Fully mechanical motion
- Can be used with or without pulls
- Minimum opening width 281 (11-1/16")

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Drawer and Cabinet Specifications

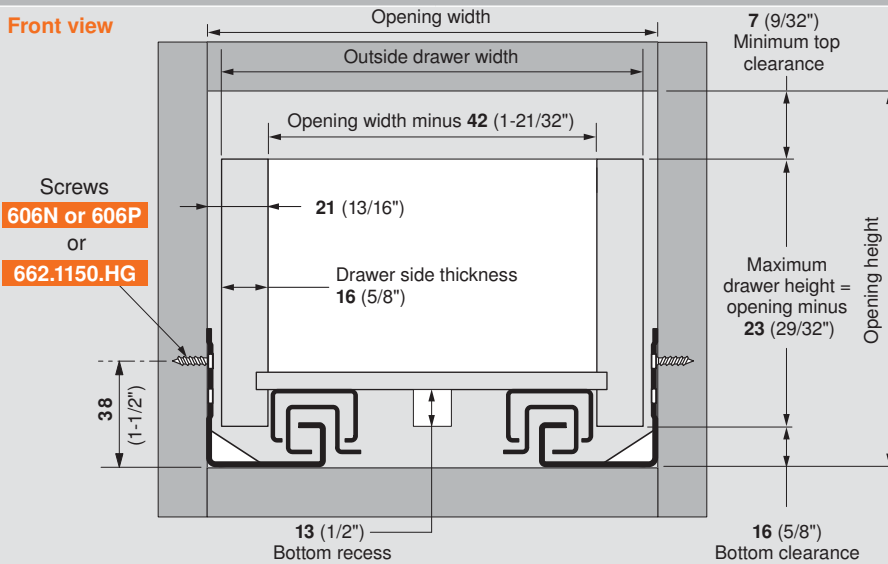
Maximum drawer thickness	16 (5/8")
Lengths available	12" - 21"
Static load capacity	125 lb

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Drawer box specifications

Front view



NOTE: Drawer side material thickness may vary. Accurate measurement of drawer side material thickness should be used when calculating outside drawer width using the table below. Inside drawer width **must** equal opening width minus 42 (1-21/32") for MOVENTO runners to align and function optimally.

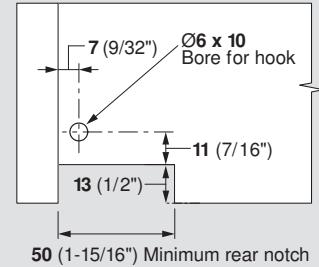
Calculating outside drawer width

For drawer side thickness	16 (5/8")	15 (19/32")	13 (1/2")	12 (15/32")
Deduct from opening width	10 (13/32")	12 (15/32")	16 (5/8")	18 (23/32")

Example: For 21" opening width and a 5/8" thick drawer, 21" minus 13/32" = 20-19/32" drawer width

Drawer back preparation

Rear view



Runner comparison

Side view

763.



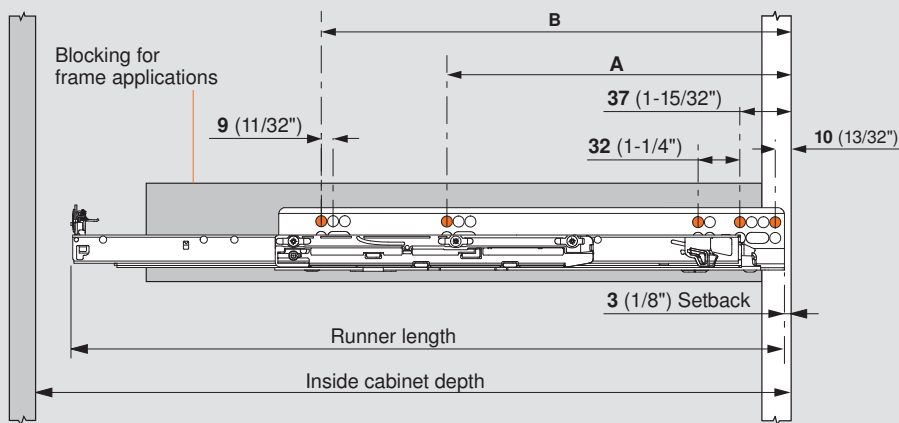
763H



NOTE: Standardized hole locations

Runner mounting specifications

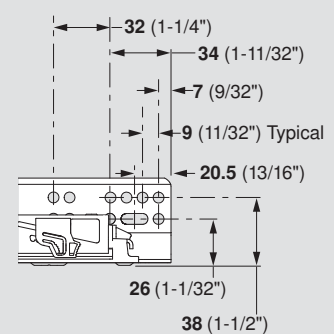
Side view



NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

NOTE: If using 15/32" or 1/2" drawer thickness without T59.K010M, subtract 3 (1/8") from setback and screw locations.

Runner close-up



NOTE: Elongated holes are for ±4.5 (3/16") depth adjustment only. Additional screws must be used to secure the runner to the cabinet.

MOVENTO	Drawer length	Minimum inside cabinet depth	Runner length	Screw location	
				A	B
763.5330S	533 (21")	553 (21-13/16")	544 (21-7/16")	261 (10-9/32")	357 (14-1/16")
763.4570S	457 (18")	477 (18-13/16")	468 (18-7/16")	261 (10-9/32")	357 (14-1/16")
763.3810S	381 (15")	401 (15-13/16")	392 (15-7/16")	165 (6-1/2")	357 (14-1/16")
763.3050S	305 (12")	325 (12-13/16")	316 (12-7/16")	165 (6-1/2")	261 (10-9/32")

Application



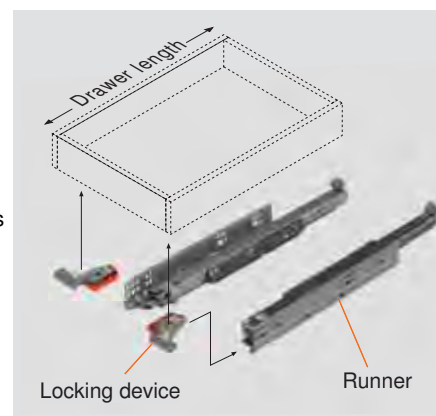
Features

- Four-dimensional adjustment
- Elongated holes for depth adjustment
- 170 lb static load capacity

Description

- Full extension concealed runners
- Frameless or blocked-out face frame cabinets
- BLUMOTION soft closing
- Smooth running action
- Available in 18" to 30" lengths
- 13 (1/2") to 16 (5/8") drawer thickness
- Compatible with TIP-ON BLUMOTION and SERVO-DRIVE

Basic Components



Components

Runner set

One set required per drawer



For overall cabinet depth	Drawer length	MOVENTO
838 (33")	762 (30")	769.7620S
762 (30")	686 (27")	769.6860S
686 (27")	610 (24")	769.6100S
610 (24")	533 (21")	769.5330S
533 (21")	457 (18")	769.4570S
Wood screw for installation		606N or 606P
System screw for installation		662.1150.HG

Standard locking device with side-to-side adjustment



- One right and one left required per drawer
- Captive right and self-aligning left device
- Self-adjusting drawer length tolerance
- Steel base with synthetic, spring-loaded release levers
- Minimum inside drawer width 170 (6-11/16")
- Side-to-side adjustment ± 1.5 (1/16")
- For use with MOVENTO runners only
- For other options see page 26

Part no.

Right locking device T51.7601 R

Installation Left locking device T51.7601 L

page 7 Installation screw 606N or 606P

NOTE: For 769. series runners, rear brackets and sockets cannot be used. Cabinet sides must be blocked-out flush with the inside of the frame. See page 13.

Locking device spacer for thin fronts



- Works with MOVENTO locking devices
- 12 (15/32") and 13 (1/2") sub-fronts only

Part no.

T59.K010M

Installation screw 6064N

Optional TIP-ON BLUMOTION

- Enables MOVENTO drawers to be opened with just a light touch of the drawer front and retain BLUMOTION soft closing action
- Fully mechanical motion
- Can be used with or without pulls
- Minimum opening width 281 (11-1/16")

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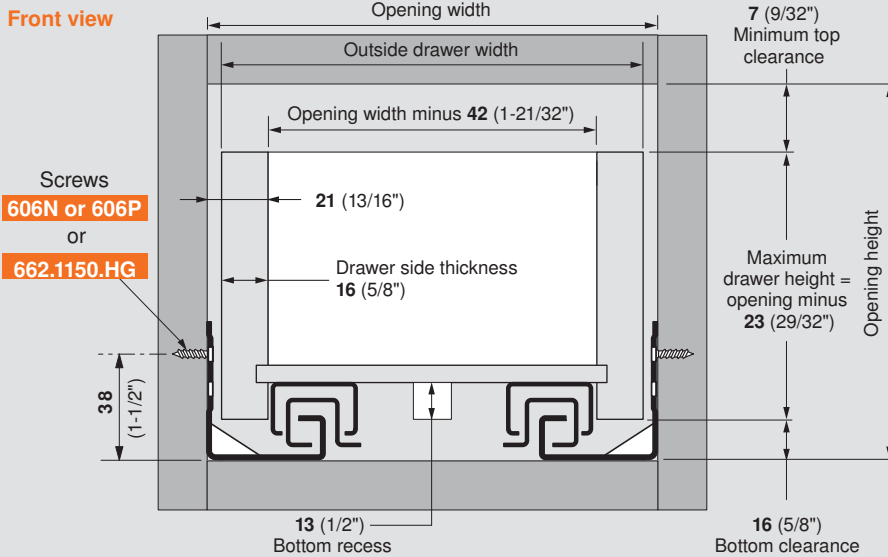
Drawer and Cabinet Specifications

Maximum drawer thickness	16 (5/8")
Lengths available	18" - 30"
Static load capacity	170 lb

MOVENTO



Drawer box specifications



NOTE: Drawer side material thickness may vary. Accurate measurement of drawer side material thickness should be used when calculating outside drawer width using the table below. Inside drawer width **must** equal opening width minus 42 (1-21/32") for MOVENTO runners to align and function optimally.

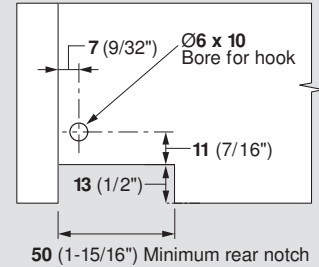
Calculating outside drawer width

For drawer side thickness	16 (5/8")	15 (19/32")	13 (1/2")	12 (15/32")
Deduct from opening width	10 (13/32")	12 (15/32")	16 (5/8")	18 (23/32")

Example: For 21" opening width and a 5/8" thick drawer, 21" minus 13/32" = 20-19/32" drawer width

Drawer back preparation

Rear view



Runner comparison

Side view

769.



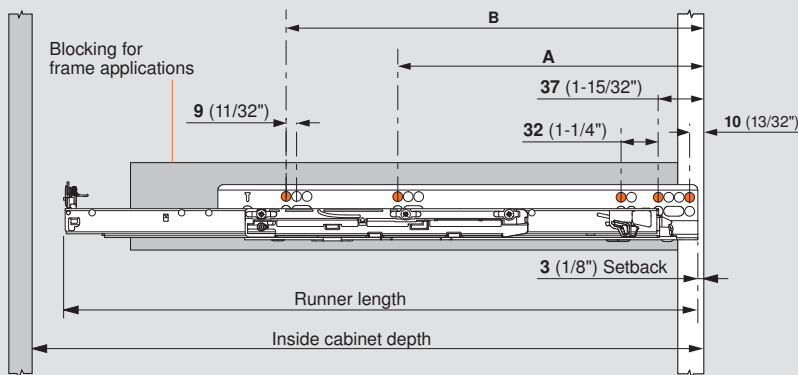
763H



NOTE: Standardized hole locations

Runner mounting specifications

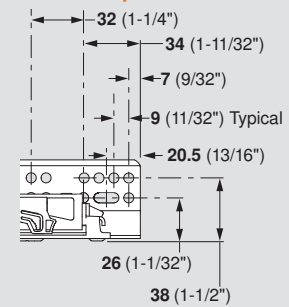
Side view



NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

NOTE: If using 15/32" or 1/2" drawer thickness without T59.K010M, subtract 3 (1/8") from setback and screw locations.

Runner close-up



NOTE: Elongated holes are for ±4.5 (3/16") depth adjustment only. Additional screws must be used to secure the runner to the cabinet.

MOVENTO	Drawer length	Minimum inside cabinet depth	Runner length	Screw location	
				A	B
769.7620S	762 (30")	782 (30-13/16")	773 (30-7/16")	261 (10-9/32")	389 (15-5/16")
769.6860S	686 (27")	706 (27-13/16")	697 (27-7/16")	261 (10-9/32")	389 (15-5/16")
769.6100S	610 (24")	630 (24-13/16")	621 (24-7/16")	261 (10-9/32")	389 (15-5/16")
769.5330S	533 (21")	553 (21-13/16")	544 (21-7/16")	261 (10-9/32")	357 (14-1/16")
769.4570S	457 (18")	477 (18-13/16")	468 (18-7/16")	261 (10-9/32")	357 (14-1/16")

NOTE: 24", 27", and 30" length MOVENTO runners must be raised 3 (1/8") for inset face frame applications



Simple, Tool-Free Assembly

The TIP-ON BLUMOTION unit can be assembled tool-free.



Reliable Function

TIP-ON BLUMOTION remains functional at all times. Even if the drawer is manually pulled open or pushed closed, TIP-ON BLUMOTION works great the next time it's needed.

TIP-ON BLUMOTION for MOVENTO

TIP-ON BLUMOTION for MOVENTO provides flexibility by offering the TIP-ON BLUMOTION unit in four different strengths.

Use the table below to select the appropriate unit and trigger by finding your drawer runner length and estimating the total weight of the drawer when loaded. A synchronization rod is recommended for all cabinet widths for optimal function.



MOVENTO

TIP-ON BLUMOTION Units and Triggers



305 (12") Only



S1 – Light gray

Light Duty



L1 – Light gray

Standard Duty



L3 – Dust gray

Heavy Duty



L5 – Black

Optimal Opening and Closing Function

Drawer length	Unit	Total weight of drawer, when loaded						
		<22 lb	44 lb	66 lb	88 lb	110 lb	132 lb	155 lb
305 (12")	S1	0 - 44 lb						
381 (15") — 533 (21")	L1	0 - 44 lb						
381 (15") — 533 (21")	L3			44 - 88 lb				
457 (18") — 762 (30")	L5					88 - 155 lb		

MOVENTO



TIP-ON BLUMOTION for MOVENTO

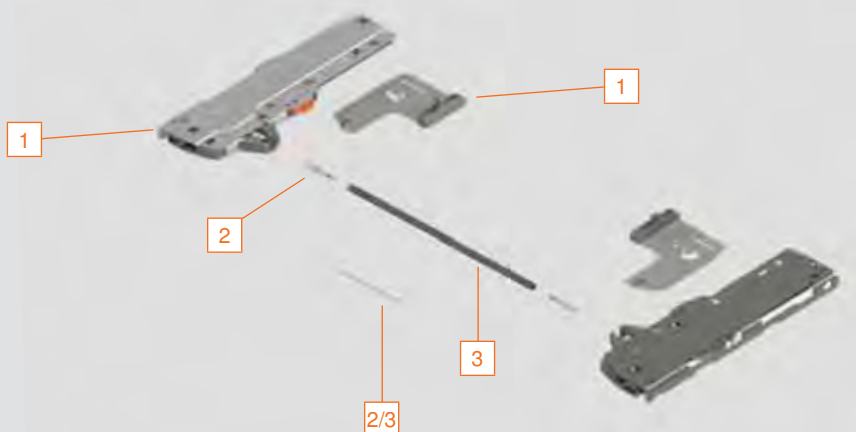
Application



Description

- Enables MOVENTO drawers to be opened with just a light touch of the drawer front
- Same installation dimensions as MOVENTO
- Fully mechanical motion
- Smooth running action
- Four-dimensional adjustment
- Load capacity of runner remains unchanged
- Can be used with or without pulls
- Frameless or blocked out face frame applications

Components



NOTE: Parts are identified below and on the next page

TIP-ON BLUMOTION for MOVENTO

Sets include:

- Left and right TIP-ON units and triggers
- Two synchronization adapters

1 TIP-ON BLUMOTION unit and trigger



For overall cabinet depth	Drawer length	S1	L1	L3	L5
		0 - 44 lb	0 - 44 lb	44 - 88 lb	88 - 155 lb
838 (33")	762 (30")				T60L7570
762 (30")	686 (27")				T60L7570
686 (27")	610 (24")				T60L7570
610 (24")	533 (21")		T60L7340	T60L7540	T60L7570
533 (21")	457 (18")		T60L7340	T60L7540	T60L7570
457 (18")	381 (15")		T60L7340	T60L7540	
381 (15")	305 (12")	T60L7140			

TIP-ON BLUMOTION synchronization

2	To be used with the T60L1118W synchronization rod	Part no.
	Synchronization adapters	T60.000D
3	- Opening width: Minimum = 314 (12-3/8") Maximum = 1385 (54-1/2") - Length 1118 (44-1/32"), cut to size	Part no.
	Synchronization rod	T60L1118W

NOTE: A synchronization rod is recommended for all cabinet widths for optimal function

TIP-ON BLUMOTION synchronization for narrow applications

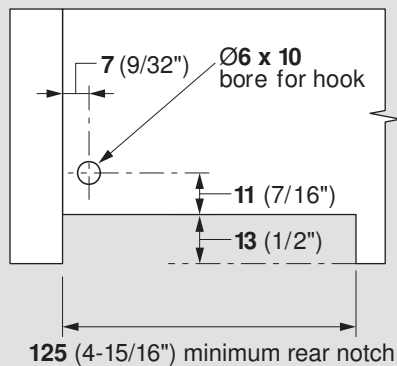
2/3		- Opening width: Minimum = 281 (11-1/16") Maximum = 305 (12") - Length 64 (2-1/2"), cut to size	Part no.
Sync. rod	T60.300D.22		

TIP-ON BLUMOTION for MOVENTO front gap template

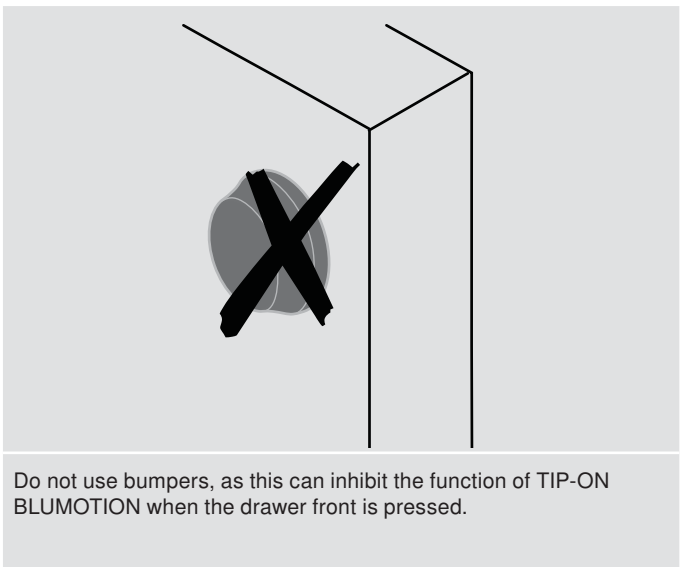
	- For creating a 3.5 (1/8") front gap - For use with TIP-ON BLUMOTION for MOVENTO only	Part no.
NOTE: Not for use with 769R series runners	65.5632.US	

Drawer back preparation

Rear view

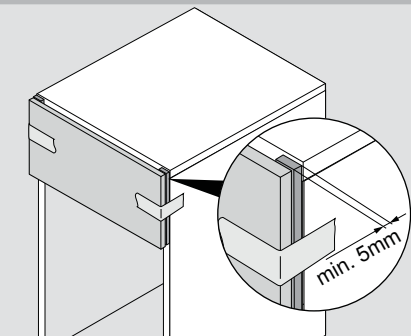


NOTE: Wider notches required to accommodate TIP-ON BLUMOTION units

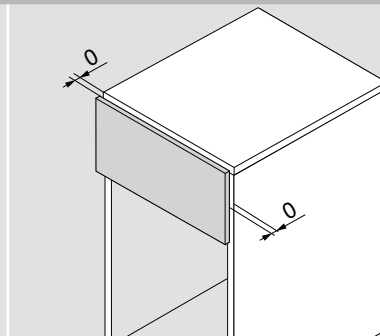


Transportation

To prevent damage to pre-assembled furniture during transportation:

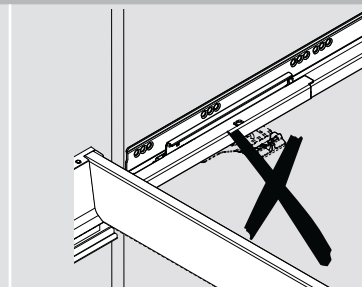


a) clamp a spacer between front and cabinet or

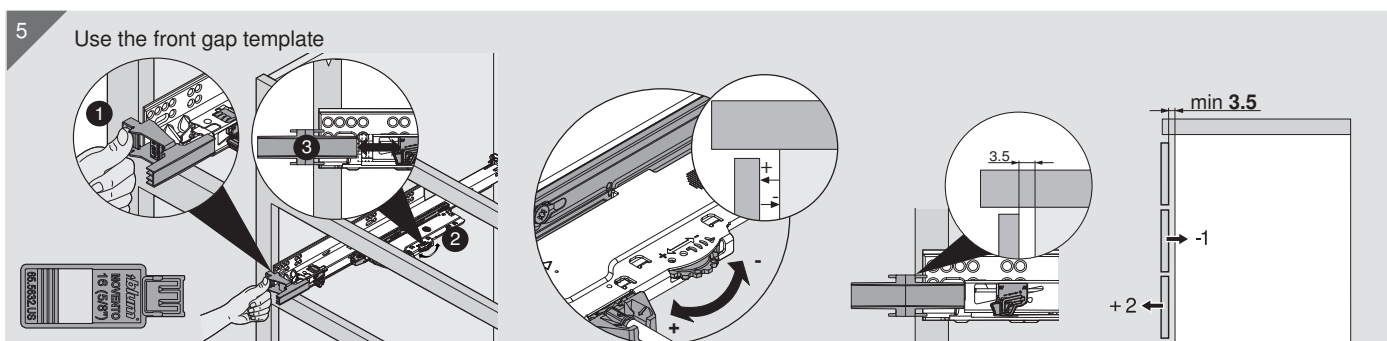
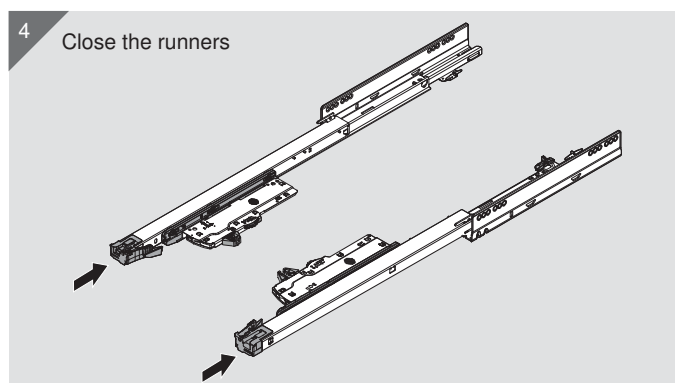
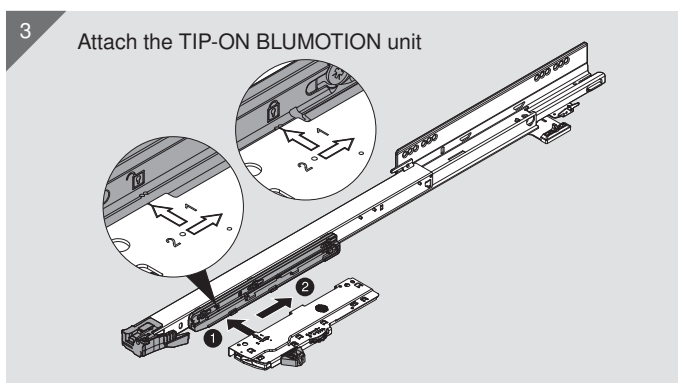
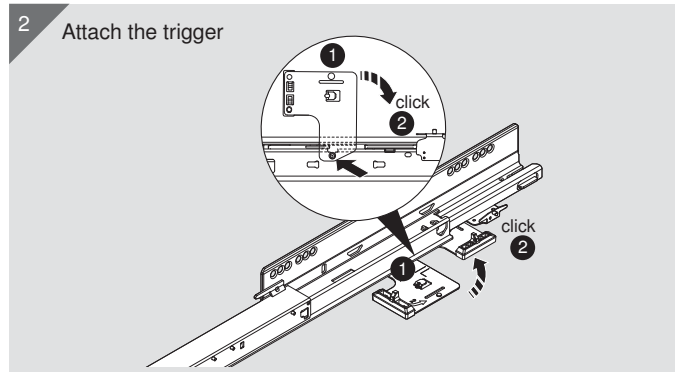
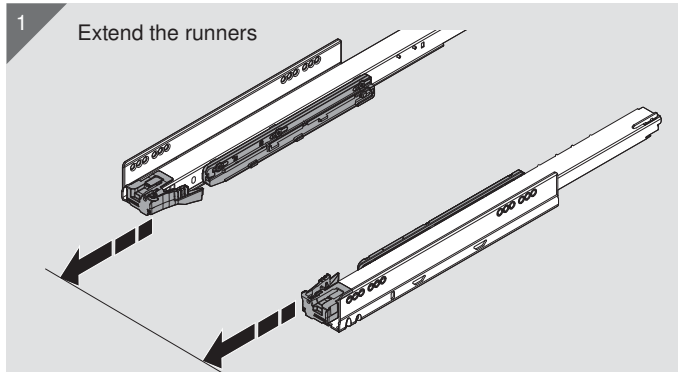


b) adjust the front gap to **0** mm or

NOTE: Front gap will have to be readjusted during installation

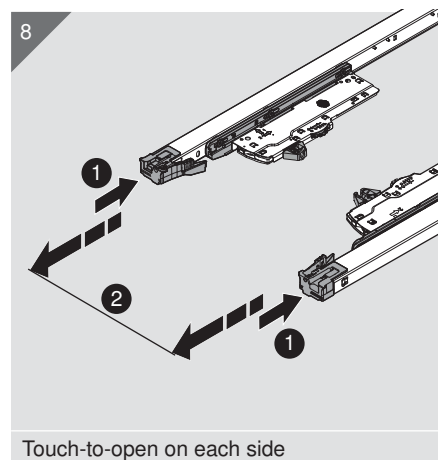
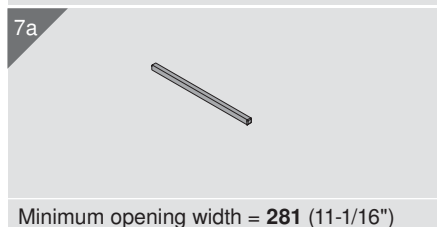
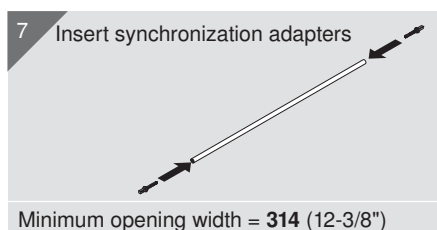
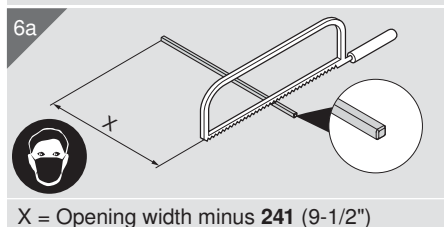
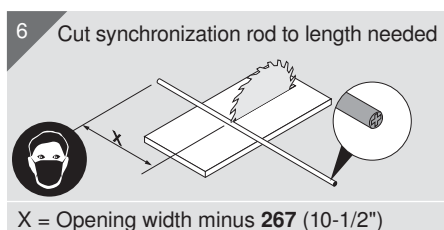


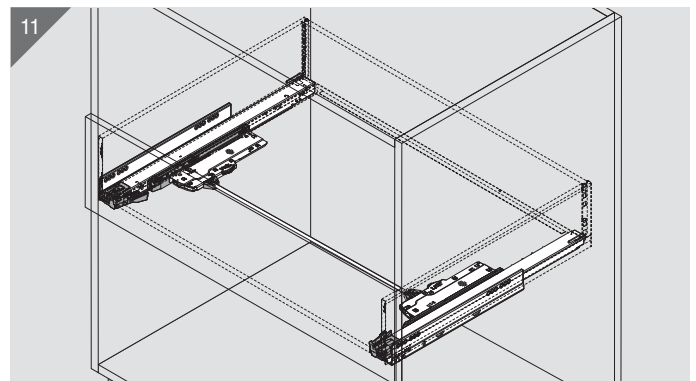
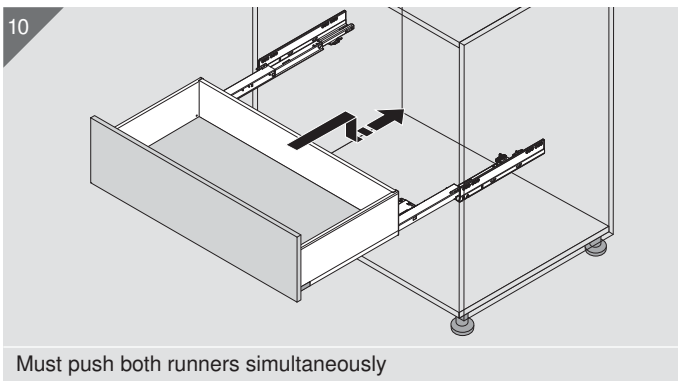
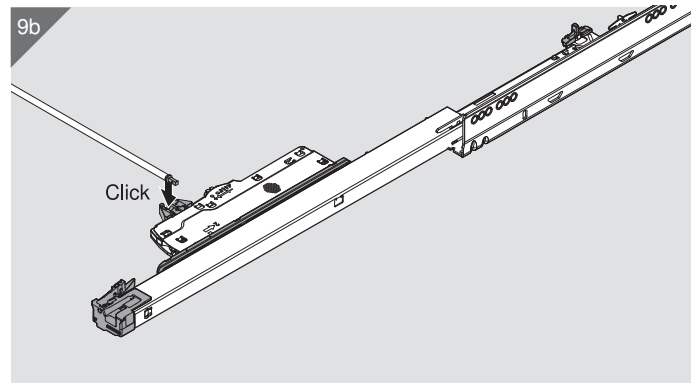
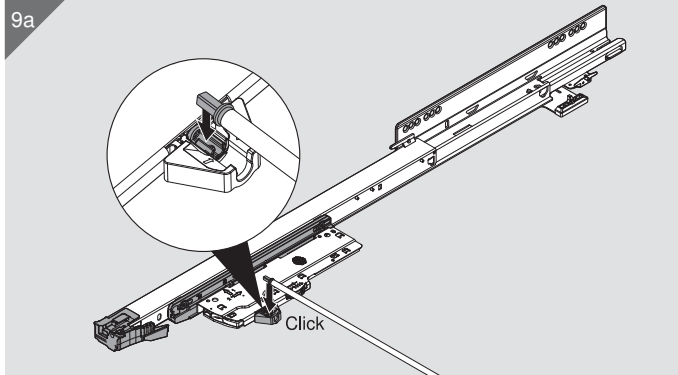
c) transport without latch



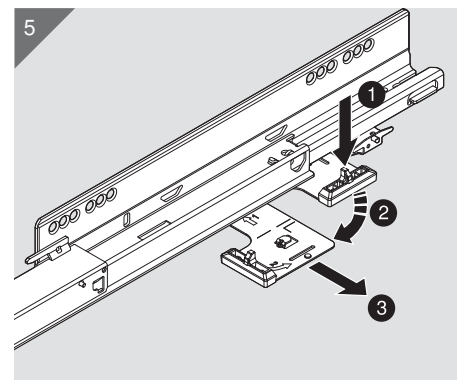
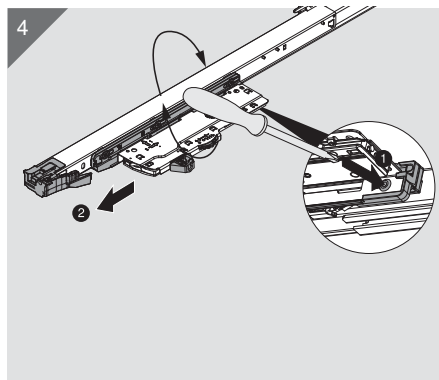
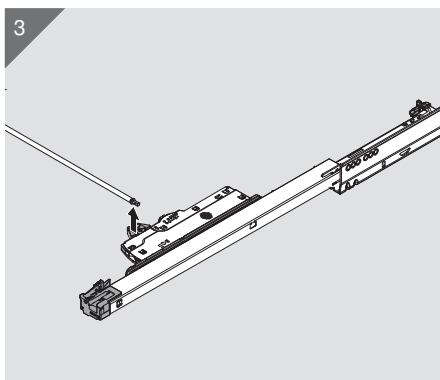
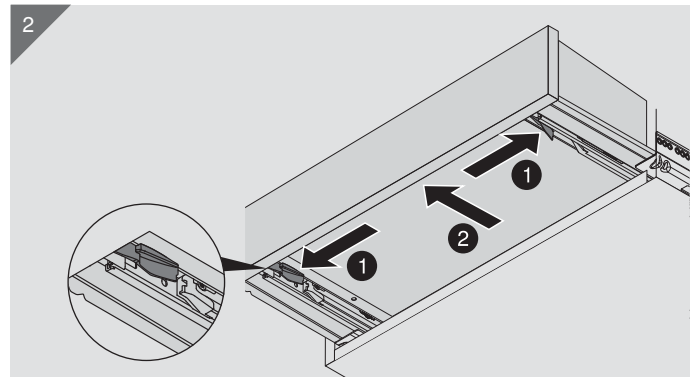
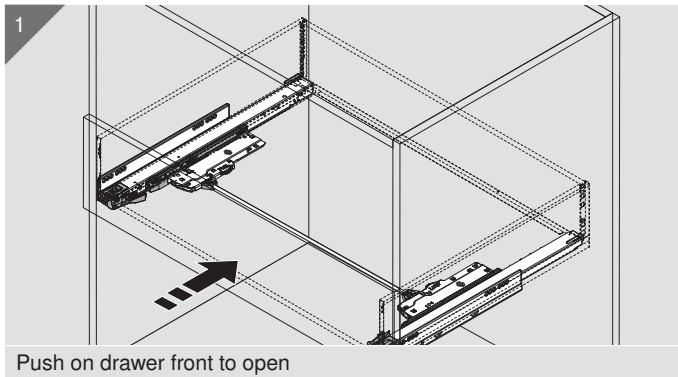
NOTE: Using the 65.5632.US front gap template is highly recommended. Adjust left and right runner.

NOTE: If using 15/32" or 1/2" drawer thickness without T59.K010M, **13** (1/2") text should be visible instead.





Removal



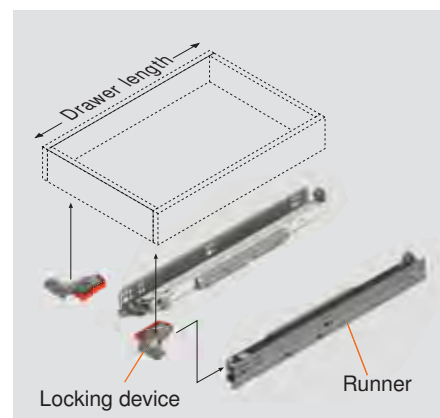
Application



Description

- Use 763H series runners
- Face frame or frameless cabinets
- Application is possible with any MOVENTO locking device
- 13 (1/2") to 16 (5/8")** drawer thickness
- 125 lb static load capacity**
- Heavy duty bottom mount application possible with 769R runners on pages 28 - 31

Basic Components



Components

Runner set

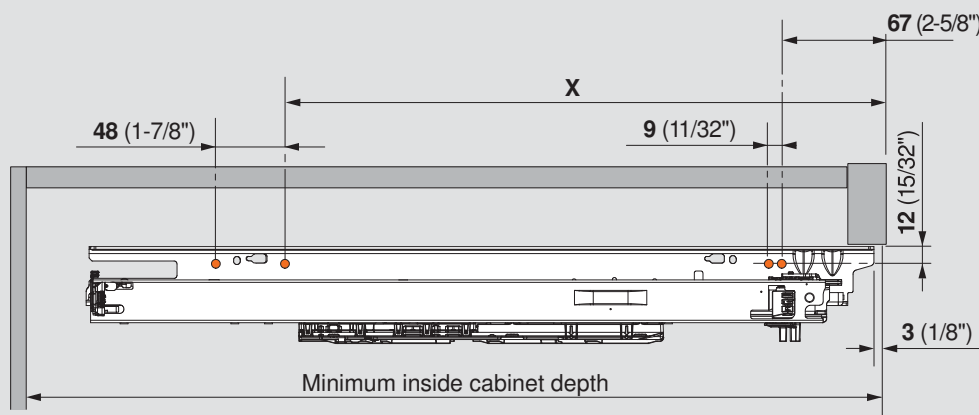
One set required per drawer



Maximum drawer material thickness	For overall cabinet depth	Drawer length	MOVENTO
16 (5/8")	610 (24")	533 (21")	763H5330S
	533 (21")	457 (18")	763H4570S
	457 (18")	381 (15")	763H3810S
	381 (15")	305 (12")	763H3050S
Wood screw for installation			606N or 606P
System screw for installation			662.1150.HG

Runner mounting specifications

Top view



NOTE: If using 15/32" or 1/2" drawer thickness without T59.K010M, subtract 3 (1/8") from setback and screw locations.

MOVENTO	Drawer length	Minimum inside cabinet depth	X
763H5330S	533 (21")	557 (21-15/16")	412 (16-7/32")
763H4570S	457 (18")	480 (18-29/32")	316 (12-7/16")
763H3810S	381 (15")	404 (15-29/32")	252 (9-29/32")
763H3050S	305 (12")	328 (12-29/32")	192 (7-17/32")

Bottom Mount Drawer – 763. Standard Duty

MOVENTO



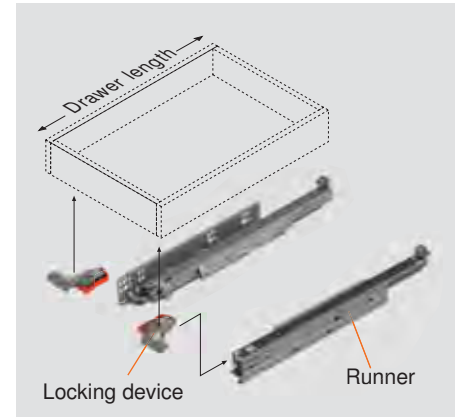
Application



Description

- Use 763. series runners
- Face frame or frameless cabinets
- Application is possible with any MOVENTO locking device
- **13 (1/2") to 16 (5/8")** drawer thickness
- **125 lb static load capacity**
- Heavy duty bottom mount application possible with 769R runners on pages 28 - 31

Basic Components



Components

Runner set

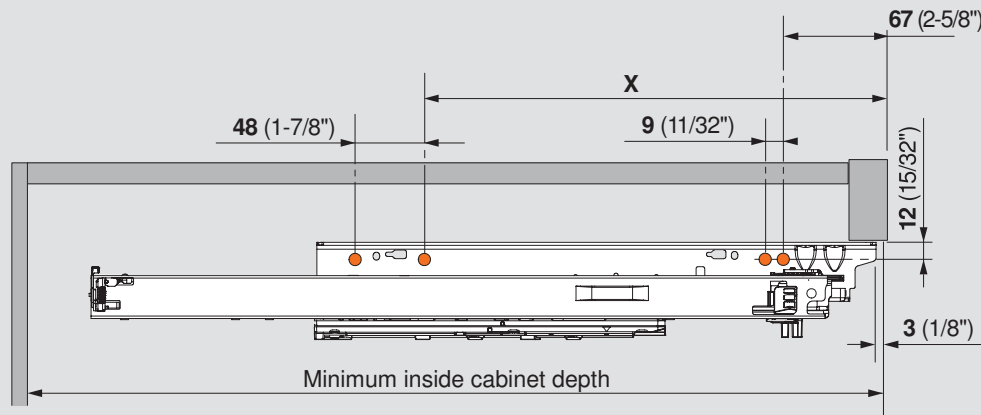
One set required per drawer



Maximum drawer material thickness	For overall cabinet depth	Drawer length	MOVENTO
16 (5/8")	610 (24")	533 (21")	763.5330S
	533 (21")	457 (18")	763.4570S
	457 (18")	381 (15")	763.3810S
	381 (15")	305 (12")	763.3050S
Wood screw for installation			606N or 606P
System screw for installation			662.1150.HG

Runner mounting specifications

Top view



NOTE: If using 15/32" or 1/2" drawer thickness without T59.K010M, subtract 3 (1/8") from setback and screw locations.

MOVENTO	Drawer length	Minimum inside cabinet depth	X
763.5330S	533 (21")	553 (21-13/16")	316 (12-7/16")
763.4570S	457 (18")	477 (18-13/16")	316 (12-7/16")
763.3810S	381 (15")	401 (15-13/16")	284 (11-3/16")
763.3050S	305 (12")	325 (12-13/16")	188 (7-13/32")

MOVENTO



Lateral Stabilizer for 763H/. and 769.

Application



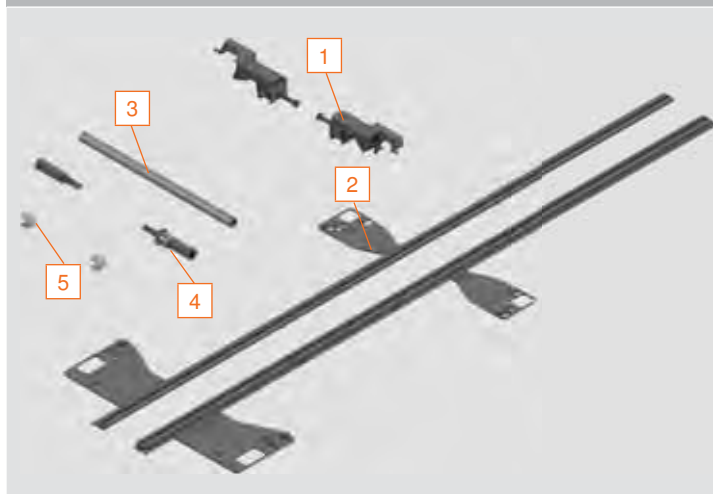
Description

- Synchronizes left and right runners to prevent drawer racking and increases lateral stability
- Ideal for wide applications using MOVENTO
- Does not increase load capacity

Specifications

- Frameless and blocked-out face frame applications **305** (12") to **686** (27") length drawers
- Recommended for opening widths **610** (24") and wider

Lateral stabilizer set



Set includes:

- 1 Pinion housing (qty 2)
- 2 Gear rack with locating tabs (qty 2)
- 3 Linkage rod, length **1051** (41-3/8")
- 4 Pinion adapter (qty 2)
- 5 Locking clip (qty 2)

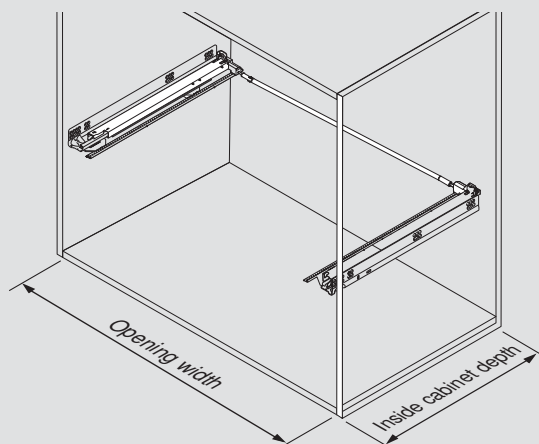
- Installation instructions

Part no.

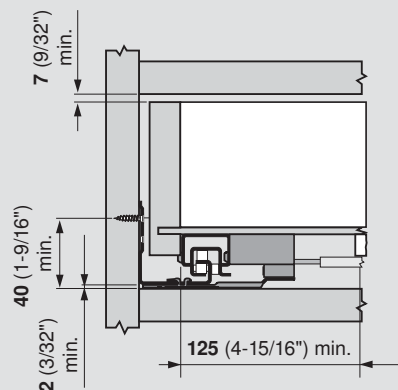
Lateral stabilizer set

ZS7M686MU

Space requirements



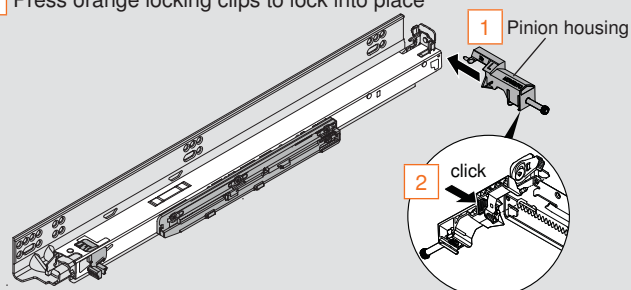
- Maximum opening width **1369** (53-29/32")
- Minimum inside cabinet depth = setback + runner length + **18** (23/32")



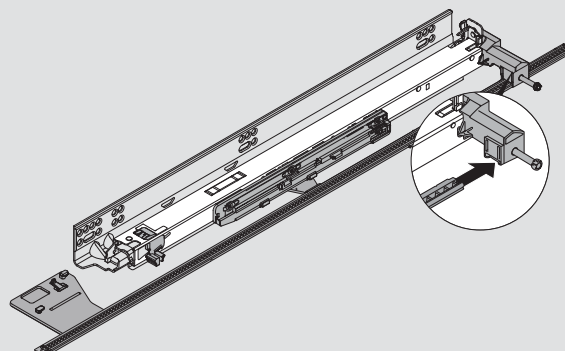
NOTE: MOVENTO runners will sit **2** (3/32") higher when using the lateral stabilizer in bottom mount applications and may have to be raised for some bottom mount drawer applications using SERVO-DRIVE

Step 1 – Attach left and right pinion housings

- 1 Insert locating pins into MOVENTO runner
- 2 Press orange locking clips to lock into place

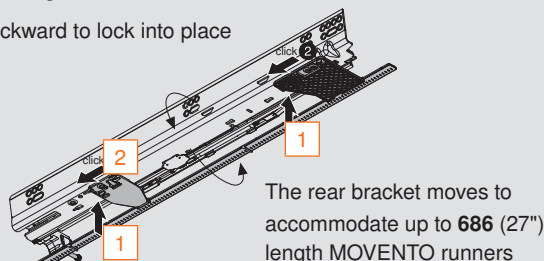


Step 2 – Slide gear racks into pinion housings

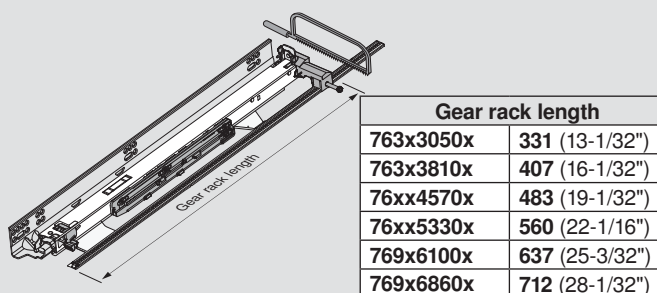


Step 3 – Install gear racks

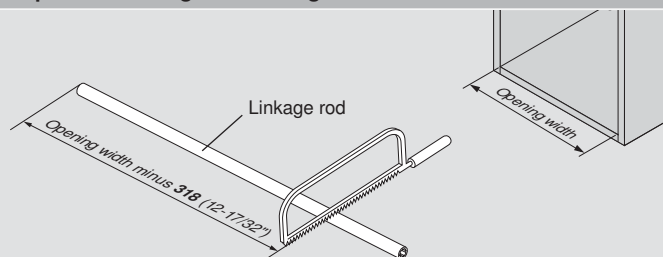
- 1 Insert locating tabs into cut-outs on bottom of runners
- 2 Slide backward to lock into place



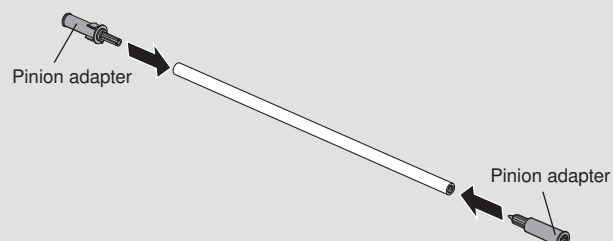
Step 4 – Cut gear racks to length



Step 5 – Cut linkage rod to length

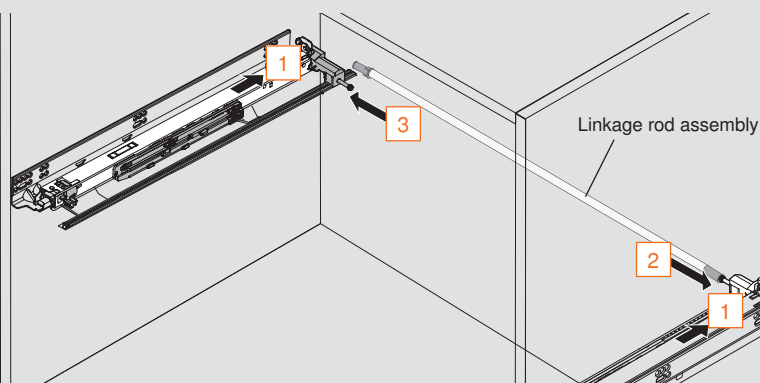


Step 6 – Press pinion adapters into linkage rod



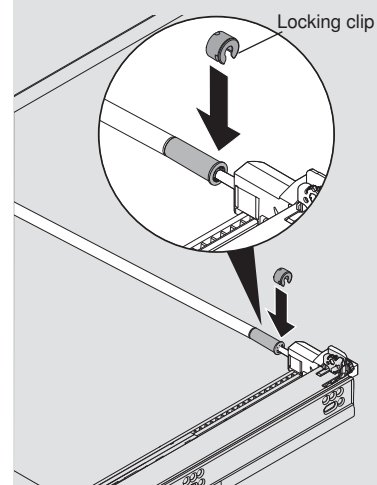
Step 7 – Install linkage rod assembly

- 1 Close drawer runners
- 2 Slide right pinion adapter onto right pinion
- 3 Slide linkage rod assembly left onto left pinion



Step 8 – Install locking clips

Install locking clips on both adapters

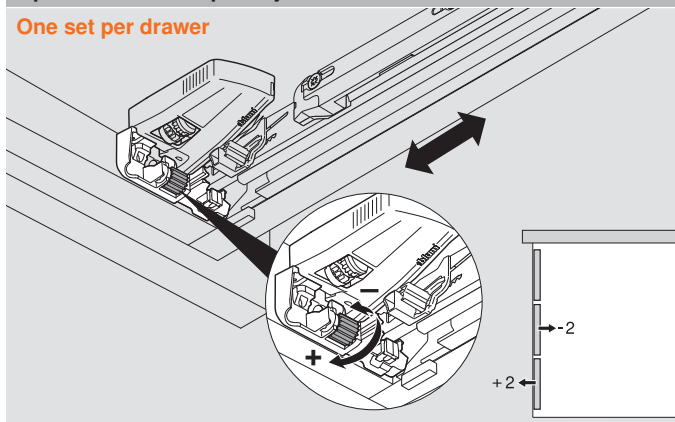


Description

- Uses the same 763 or 769 series runner
- Requires increased setback of the runner
- 763H/. and 769. frame applications require blocking-out behind the face frame

Optional add-on depth adjustment without TIP-ON BLUMOTION

One set per drawer



- Depth adjustment ± 2 (3/32"), preset at 0
- Integrated 3 (1/8") distance bumper for inset or overlay SERVO-DRIVE applications
- Not for use with TIP-ON BLUMOTION

Set includes:

- Right and left add-on depth adjustment
- Installation Instructions

Part no.

Add-on depth adjustment

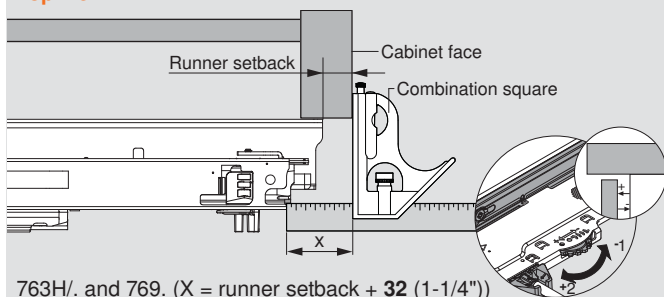
298.7600

Installation screw

606N or 606P

TIP-ON BLUMOTION depth adjustment

Top view

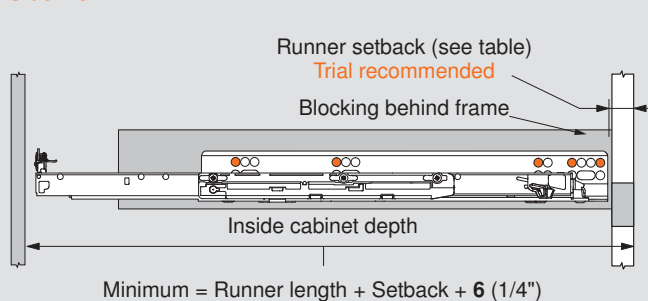

763H/. and 769. ($X = \text{runner setback} + 32$ (1-1/4"))

769R ($X = \text{runner setback} + 17.5$ (11/16"))

NOTE: See runner setback information on next page

Inside cabinet depth

Side view

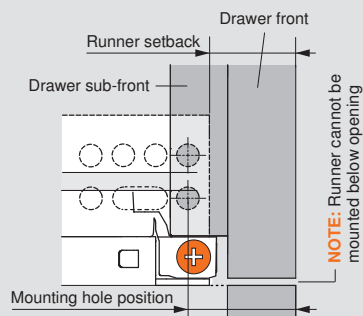


Minimum = Runner length + Setback + 6 (1/4")

NOTE: See runner setback information on next page

763H/. and 769. setback information

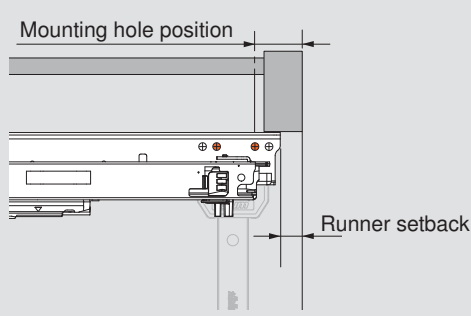
Side view


NOTE: Runner cannot be mounted below opening

NOTE: For mounting hole position add 7 (9/32") to runner setback

769R setback information

Top view


NOTE: For mounting hole position add 22 (7/8") to runner setback

Runner Setback Specifications

MOVENTO

blum

Runner setback with all locking devices



763H/. and 769.		Runner setback				769R		Runner setback			
Sub-front thickness	13 (1/2")	16 (5/8")	19 (3/4")	22 (7/8")	Sub-front thickness	13 (1/2")	30.5 (1-3/16")	33.5 (1-5/16")	36.5 (1-7/16")		
	16 (5/8")	19 (3/4")	22 (7/8")	25 (31/32")		16 (5/8")	33.5 (1-5/16")	36.5 (1-7/16")	39.5 (1-9/16")		
	19 (3/4")	22 (7/8")	25 (31/32")	28 (1-3/32")		19 (3/4")	36.5 (1-7/16")	39.5 (1-9/16")	42.5 (1-11/16")		
		16 (5/8")	19 (3/4")	22 (7/8")			16 (5/8")	19 (3/4")	22 (7/8")		
		Drawer front thickness						Drawer front thickness			

- Setbacks in this table set the face of the drawer front flush with the face of the cabinet
- If depth adjustment is needed, please see the add-on depth adjustment table below

Calculating runner setback

763H/. and 769. (sub-front thickness + drawer front thickness minus 13 (1/2") = runner setback)

769R (sub-front thickness + drawer front thickness + 1.5 (1/16") = runner setback)

Runner setback when using add-on depth adjustment

 + 	763H/. and 769.		Runner setback			769R		Runner setback		
	Sub-front thickness	13 (1/2")	19.5 (25/32")	22.5 (7/8")	25.5 (1")	Sub-front thickness	13 (1/2")	34 (1-11/32")	37 (1-15/32")	40 (1-9/16")
		16 (5/8")	22.5 (7/8")	25.5 (1")	28.5 (1-1/8")		16 (5/8")	37 (1-15/32")	40 (1-9/16")	43 (1-11/16")
		19 (3/4")	25.5 (1")	28.5 (1-1/8")	31.5 (1-1/4")		19 (3/4")	40 (1-9/16")	43 (1-11/16")	46 (1-13/16")
			16 (5/8")	19 (3/4")	22 (7/8")			16 (5/8")	19 (3/4")	22 (7/8")
			Drawer front thickness					Drawer front thickness		
- Setbacks in this table recess the face of the drawer front inside of the cabinet 0.5 (1/32") - The depth adjustment can then be used to move the drawer front in or out to its desired position ±2 (3/32")										
Calculating runner setback										
763H/. and 769. (sub-front thickness + drawer front thickness minus 9.5 (3/8") = runner setback)										
769R (sub-front thickness + drawer front thickness + 5 (3/16") = runner setback)										

Runner setback with all locking devices and TIP-ON BLUMOTION (no add-on depth adjustment)



763H/. and 769.	Runner setback				769R	Runner setback				
Sub-front thickness	13 (1/2")	19.5 (25/32")	22.5 (7/8")	25.5 (1")	Sub-front thickness	13 (1/2")	34 (1-11/32")	37 (1-15/32")	40 (1-9/16")	
	16 (5/8")	22.5 (7/8")	25.5 (1")	28.5 (1-1/8")		Sub-front thickness	16 (5/8")	37 (1-15/32")	40 (1-9/16")	43 (1-11/16")
	19 (3/4")	25.5 (1")	28.5 (1-1/8")	31.5 (1-1/4")			19 (3/4")	40 (1-9/16")	43 (1-11/16")	46 (1-13/16")
16 (5/8")		19 (3/4")	22 (7/8")	16 (5/8")			19 (3/4")	22 (7/8")		
Drawer front thickness				Drawer front thickness						
- Setbacks in this table set the face of the drawer front flush with the face of the cabinet - The depth adjustment is used to set the drawer front in the optimal location for TIP-ON function while keeping it flush with the face of the cabinet. See previous page for depth adjustment information.										
Calculating runner setback										
763H/. and 769. (sub-front thickness + drawer front thickness minus 9.5 (3/8") = runner setback)										
769R (sub-front thickness + drawer front thickness + 5 (3/16") = runner setback)										

Standard

One right and one left required per drawer



- Captive right device and self-aligning left device
- Self-adjusting drawer length tolerance
- Steel base with synthetic, spring-loaded release levers
- Minimum inside drawer width **170** (6-11/16")
- Side-to-side adjustment ± 1.5 (1/16")

Part no.

Right locking device	T51.7601 R
Left locking device	T51.7601 L
Installation screw	606N or 606P

Vertical mount

One right and one left required per drawer



- Vertical mount locking device used to minimize sub-front splitting
- Captive right device and self-aligning left device
- Self-adjusting drawer length tolerance
- Steel base with synthetic, spring-loaded release levers
- Minimum inside drawer width **170** (6-11/16")
- Side-to-side adjustment ± 1.5 (1/16")
- Minimum sub-front thickness **16** (5/8")
- Designed for **13** (1/2") drawer bottom recess

Part no.

Right locking device	T51.7601.20 R
Left locking device	T51.7601.20 L
Installation screw	606N or 606P

Narrow drawer

One right and one left required per drawer



- For use with narrow drawers
- Maximum dynamic load capacity 25 lb
- Captive right device and self-aligning left device
- Self-adjusting drawer length tolerance
- Vertical mount, two-piece nylon
- Minimum inside drawer width **95** (3-3/4") without TIP-ON BLUMOTION
- Minimum sub-front thickness **16** (5/8")
- Designed for **13** (1/2") drawer bottom recess

Part no.

Right locking device	T51.0501.20 R
Left locking device	T51.0501.20 L
Installation screw	606N or 606P

Locking device spacer for thin fronts

- Works with MOVENTO locking devices
- **12** (15/32") and **13** (1/2") sub-fronts only



Part no.

T59.K010M

Installation screw

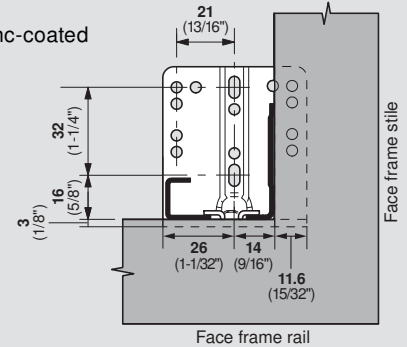
6064N

Screw-on bracket

Two required per drawer



- For MOVENTO 763H series runners
- Lateral self-alignment **3** (1/8")
- Non-handed, one-piece stamped steel design, zinc-coated
- Use at least three #6 wood screws
- Not for use with TIP-ON BLUMOTION



Part no.

Screw-on bracket

295.3750.02

NOTE: Illustration is for 763H series

Installation screw

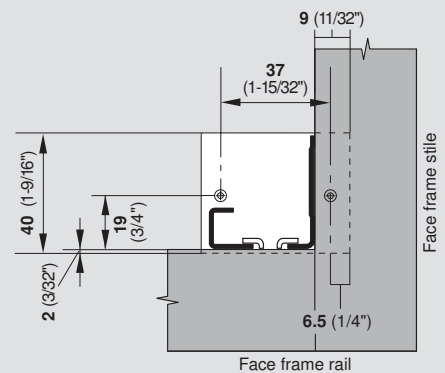
606N or 606P

Screw-on socket

Two required per drawer



- For MOVENTO 763H series runners
- Lateral self-alignment
- Non-handed, two-piece design
- Synthetic, natural color
- Use two #6 flat head wood screws
- Not for use with TIP-ON BLUMOTION



Part no.

Screw-on socket

295.6400

Installation screw

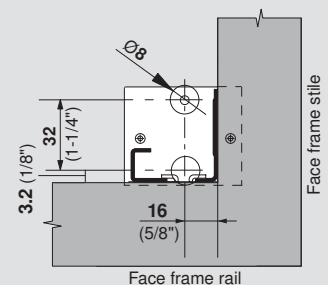
606N or 606P

Plug-in socket

Two required per drawer



- For MOVENTO 763H series runners
- Lateral self-alignment feature
- Non-handed, two-piece design
- Synthetic, natural color
- Non-detachable **8** (5/16") dowels, **9.5** (3/8") long
- **6** (1/4") minimum back panel thickness
- Use two #6 flat head wood screws
- Not for use with TIP-ON BLUMOTION



Part no.

Plug-in socket

295.6410

Installation screw

606N or 606P

MOVENTO



Waste/Recycle Drawer with Motion Technologies

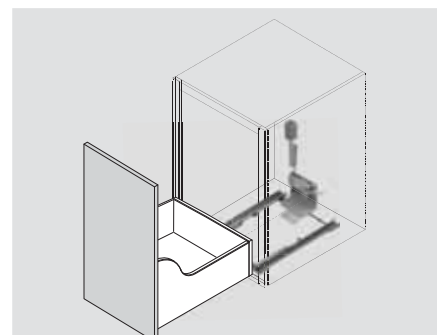
Application



Description

- Pre-assembled bottom mount set
- MOVENTO heavy duty full extension concealed runners with BLUMOTION
- For 12", 15" and 18" minimum opening widths
- **13 (1/2") to 16 (5/8")** drawer thickness
- **19 (3/4")** over extension
- For face frame and frameless applications
- Tool-free side-to-side, height and tilt adjustment
- Maximum **6 (1/4")** cabinet bottom recess
- **135 lb static load capacity**
- Compatible with TIP-ON BLUMOTION and SERVO-DRIVE

Basic Components



NOTE: Drawer and bins not included

Components

MOVENTO waste/recycle set

One set required per drawer



Set includes:

- 1** MOVENTO heavy duty runner set with pre-mounted #6 x 1" wood screws for installation (qty 8)
 - 2** Standard locking device (qty 2) with #6 x 5/8" wood screws for installation (qty 4)
- Installation template and instructions

MOVENTO waste/recycle set	Drawer length	Part no.
For 12" minimum opening width	533 (21")	769R5337SB
For 15" minimum opening width	533 (21")	769R5337SD
For 18" minimum opening width	533 (21")	769R5337SF

NOTE: Lateral stabilizer cannot be used with 769R series runners.

Optional SERVO-DRIVE waste/recycle set

SERVO-DRIVE is a low-voltage electric touch-to-open and open assist solution.

Set includes:

- Drive unit (pre-attached)
- Double bottom bracket with #6 x 1" wood screws (qty 2)
- Adapter plate
- 110 volt plug-in power supply with six feet of universal cable
- Screw-on distance bumpers (qty 4) with #6 x 5/8" wood screws for installation (qty 8)
- INSERTA cable connector
- Cable end protectors (qty 2)
- Cable clips (qty 4)
- Installation template, instructions and user manual

Part no.

SERVO-DRIVE waste/recycle set	Z10NA30UGUS
-------------------------------	--------------------

NOTE: Power supply will operate up to two drive units in a double bottom bracket application (second drive unit sold separately)

Optional TIP-ON BLUMOTION for MOVENTO waste/recycle set

TIP-ON BLUMOTION is a fully mechanical touch-to-open solution for waste/recycle sets.

Set includes:

- Heavy duty L5 TIP-ON BLUMOTION units and triggers
- TIP-ON BLUMOTION synchronization rod, pre-cut per width
- TIP-ON BLUMOTION synchronization adapters*
- Instruction sheet

Part no.

For 769R5337SB set*	T60L7570.B
For 769R5337SD set	T60L7570.D
For 769R5337SF set	T60L7570.F

NOTE*: T60L7570.B does not use TIP-ON BLUMOTION synchronization adapters

Drawer and Cabinet Specifications

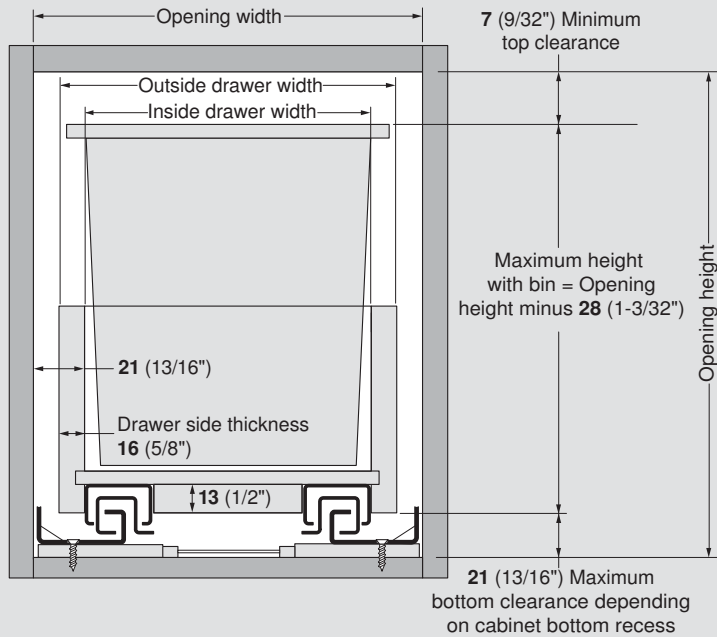
Maximum drawer thickness	16 (5/8")
Lengths available	21"
Static load capacity	135 lb

MOVENTO



Drawer box specifications

Front view



NOTE: Drawer side material thickness may vary. Precise measurement of drawer side material thickness should be used when calculating outside drawer width using the table below. Inside drawer width **must** equal opening width minus 42 (1-21/32") for MOVENTO runners to align and function optimally.



Important

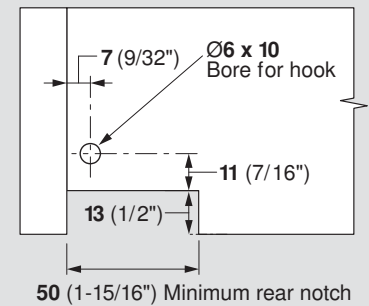
Bin width and height must be considered when designing your cabinet (see the diagram on the left).

Minimum inside cabinet depth

With SERVO-DRIVE	577 (22-23/32")
Without SERVO-DRIVE	564 (22-7/32")

Drawer back preparation

Rear view



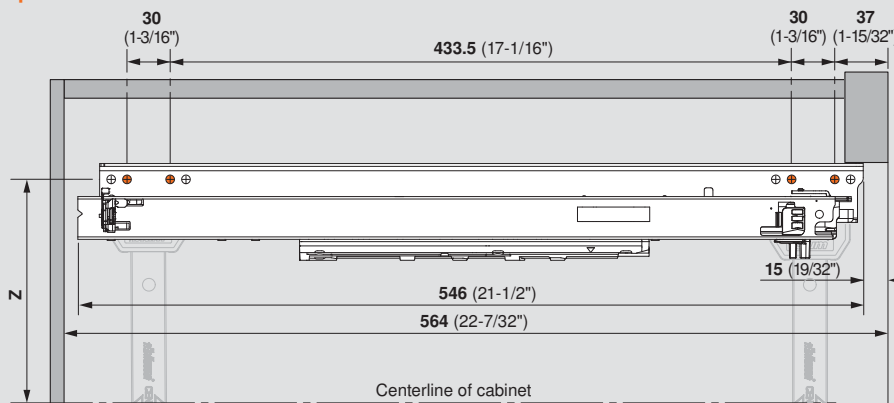
Waste/recycle set	Minimum opening width	Inside drawer width	For drawer side thickness			
			16 (5/8")	15 (19/32")	13 (1/2")	12 (15/32")
769R5337SB	305 (12")	263 (10-11/32")	295 (11-5/8")	293 (11-17/32")	289 (11-3/8")	287 (11-5/16")
769R5337SD	381 (15")	339 (13-11/32")	371 (14-19/32")	369 (14-17/32")	365 (14-3/8")	363 (14-9/32")
769R5337SF	457 (18")	415 (16-11/32")	447 (17-19/32")	445 (17-17/32")	441 (17-3/8")	439 (17-9/32")

NOTE: Drawer length is 533 (21") for all sets

NOTE: T59.K010M spacers, available separately, required for 15/32" and 1/2" thick sub-fronts only.

Set mounting specifications

Top view



Waste/recycle set	Z
769R5337SB	141.5 (5-9/16")
769R5337SD	179.5 (7-1/16")
769R5337SF	217.5 (8-9/16")

NOTE: Orange dots indicate pre-mounted screw locations. All four are required to meet specified load capacities.

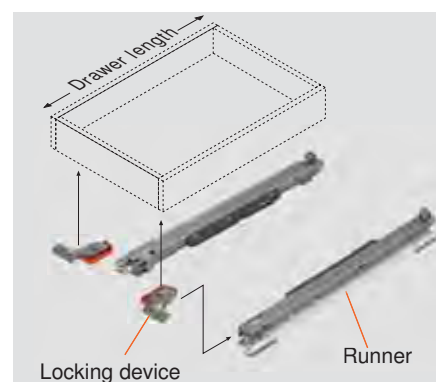
Application



Description

- MOVENTO heavy duty full extension concealed runners with BLUMOTION
- 13 (1/2") to 16 (5/8") drawer thickness
- 19 (3/4") over extension
- For face frame and frameless applications
- Tool-free side-to-side, height and tilt adjustment
- Maximum 6 (1/4") cabinet bottom recess
- 135 lb static load capacity**
- Designed to be used with SERVO-DRIVE or TIP-ON BLUMOTION

Basic Components



Components

MOVENTO bottom mount runner set

One set required per drawer



Set includes:

- MOVENTO heavy duty runner set with pre-mounted #6 x 1" wood screws for installation (qty 8)
- Standard locking device (qty 2) with #6 x 5/8" wood screws for installation (qty 4)

- Installation instructions

Interior roll-outs and roll-out shelf applications must be mounted to the bottom of the cabinet or to a fixed shelf/panel

Overall cabinet depth	Drawer length	MOVENTO set
610 (24")	533 (21")	769R5330S

NOTE: These runners are for 16 (5/8") drawer side thickness

NOTE: Pre-attached 1/4" spacers should not be removed. Cabinet bottom recess must be 6 (1/4") or less.

NOTE: Lateral stabilizer cannot be used with 769R series runners.

Optional SERVO-DRIVE waste/recycle set

SERVO-DRIVE is a low-voltage electric touch-to-open and open assist solution.

Set includes:

- Drive unit (pre-attached)
- Double bottom bracket with #6 x 1" wood screws (qty 2)
- Adapter plate
- 110 volt plug-in power supply with six feet of universal cable
- Screw-on distance bumpers (qty 4) with #6 x 5/8" wood screws for installation (qty 8)
- INSERTA cable connector
- Cable end protectors (qty 2)
- Cable clips (qty 4)
- Installation template, instructions and user manual

Part no.

SERVO-DRIVE waste/recycle set

Z10NA30UGUS

NOTE: Power supply will operate up to two drive units in a double bottom bracket application (second drive unit sold separately)

Optional TIP-ON BLUMOTION

- Enables MOVENTO drawers to be opened with just a light touch of the drawer front and retain BLUMOTION soft closing action
- Fully mechanical motion
- Can be used with or without pulls
- Minimum opening width **281** (11-1/16")

Drawer and Cabinet Specifications

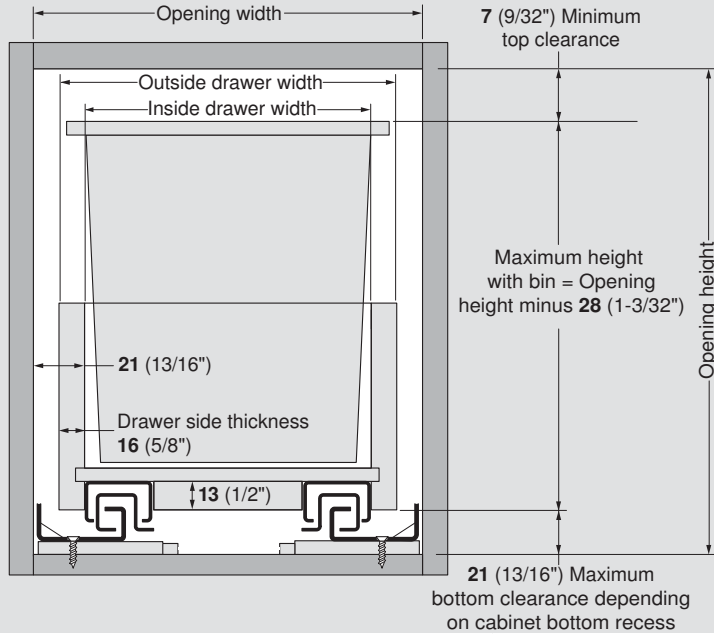
Maximum drawer thickness	16 (5/8")
Lengths available	21"
Static load capacity	135 lb

MOVENTO



Drawer box specifications

Front view



NOTE: Drawer side material thickness may vary. Precise measurement of drawer side material thickness should be used when calculating outside drawer width using the table below. Inside drawer width **must** equal opening width minus 42 (1-21/32") for MOVENTO runners to align and function optimally.

Calculating outside drawer width

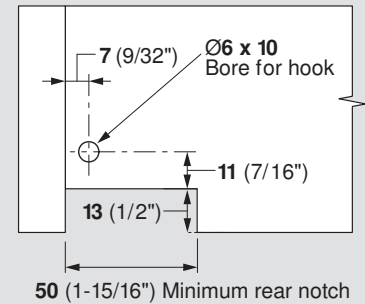
For drawer side thickness	16 (5/8")	15 (19/32")	13 (1/2")	12 (15/32")
Deduct from opening width	10 (13/32")	12 (15/32")	16 (5/8")	18 (23/32")

Example: For 21" opening width and a 5/8" thick drawer, 21" minus 13/32" = 20-19/32" drawer width

NOTE: T59.K010M spacers, available separately, required for 15/32" and 1/2" thick sub-fronts only.

Drawer back preparation

Rear view



Runner comparison

Side view

769R – No vertical profile

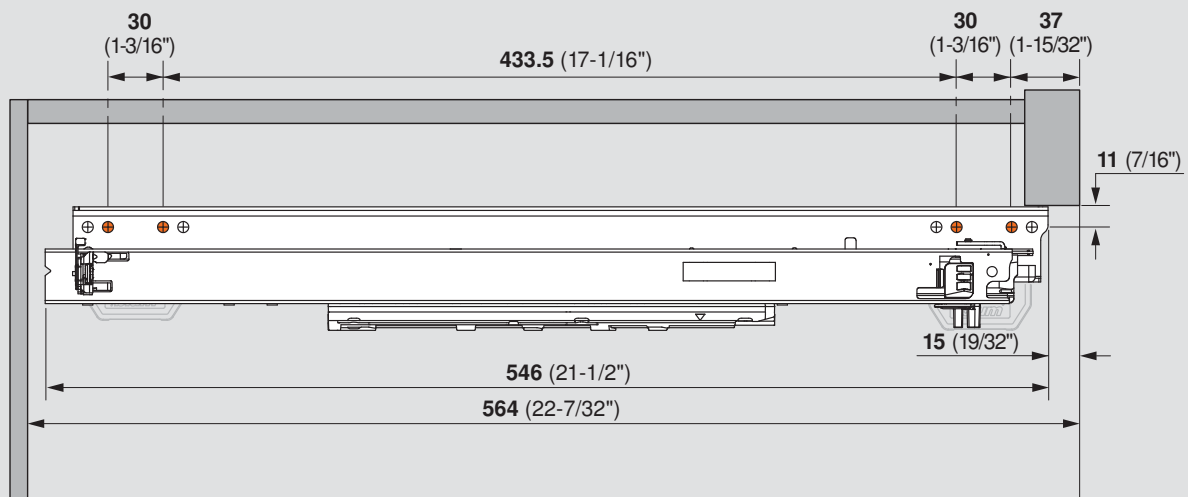


769. – Vertical profile



Runner mounting specifications

Top view



NOTE: Orange dots indicate pre-mounted screw locations. All four are required to meet specified load capacities.

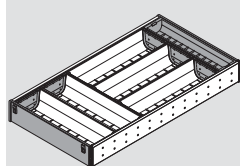


ORGA-LINE for Top Drawers

With this adjustable organization system, everything is stored where it can be seen. Specifically designed for MOVENTO, it fits in the space you have and can be rearranged to store the items you need. The customizable system is made of stainless steel trays and dividers, making it easy to adapt to any drawer configuration. The trays are also dishwasher safe, so keeping them clean is easy.

blum.com/ideas

Flatware



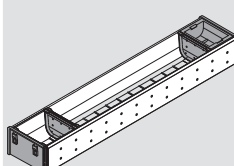
- Width **284** (11-3/16")
- Height **65** (2-9/16")

Part no.

21" drawer length

ZHI.533BI3A

Odds and ends



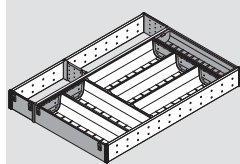
- Width **108** (4-1/4")
- Height **65** (2-9/16")

Part no.

21" drawer length

ZHI.533BI1A

Flatware



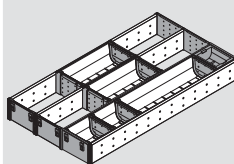
- Width **381** (15")
- Height **65** (2-9/16")

Part no.

21" drawer length

ZHI.533KI4A

Odds and ends



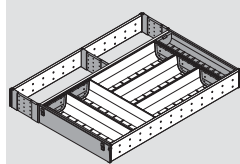
- Width **302** (11-7/8")
- Height **65** (2-9/16")

Part no.

21" drawer length

ZHI.533MI3A

Flatware



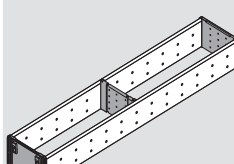
- Width **400 to 419** (15-3/4" to 16-1/2")
- Height **65** (2-9/16")

Part no.

21" drawer length

ZHI.533TI4A

Utensils



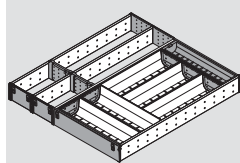
- Width **108** (4-1/4")
- Height **65** (2-9/16")

Part no.

21" drawer length

ZHI.533FI1A

Flatware



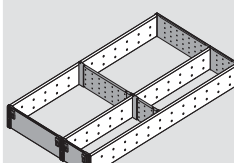
- Width **477 to 495** (18-3/4" to 19-1/2")
- Height **65** (2-9/16")

Part no.

21" drawer length

ZHI.533TI5A

Utensils



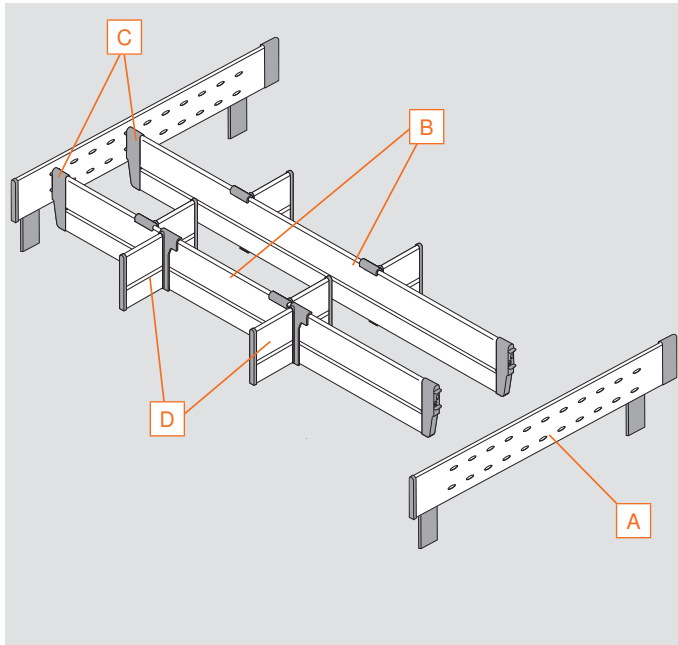
- Width **294** (11-9/16")
- Height **65** (2-9/16")

Part no.

21" drawer length

ZHI.533FI3A

ORGA-LINE for Deep Drawers



A Interior side rail	
- Two required - Length 475 (18-11/16") - Height 131 (5-3/16")	
Part no.	
Interior side rail	ZHI.533SS65

B Cross divider	
- Length 1077 (42-3/8"), cut to size - Inside drawer width minus 62 (2-7/16") - Height 113 (4-1/2") - Gray	
Part no.	
Cross divider	Z40H1077A

C Spring loaded connector	
- Two required - Dust gray	
Part no.	
Spring loaded connector	Z40H000A

D Lateral divider	
- Length 100 (3-15/16") - Height 116 (4-9/16") - Gray	
Part no.	
Lateral divider	Z43H100S.01

Accessories

ORGA-LINE knife holder	
- Length 280 (11") - Width 180 (7-1/8") - Holds up to nine knives of different sizes - High quality nylon and stainless steel - Dishwasher safe up to 170°F - Handle supports (qty 4)	
Part no.	
Knife holder	ZSZ.02M0

ORGA-LINE spice tray	
- Width 282 (11-1/8") - Inside storage width 260 (10-1/4") - Height 121 (4-3/4") - Easy removal from drawer - High quality nylon and stainless steel - Set includes two trays and four feet	
Part no.	
Spice tray	ZFZ.38G0I

Plate holder	
- Adjustable width 186 to 322 (7-5/16" to 12-11/16") - Overall height 170 (6-11/16") - Holds up to 12 plates - Non-slip bottom - High quality nylon and stainless steel	
Part no.	
Plate holder	ZC7T0350

Universal individual template



- Used to pre-bore holes for MOVENTO and TANDEM runners
- Also used for making/pre-boring other Blum drawer systems, AVENTOS locating pins, hinge mounting plates, BLUMOTION adapters, and TIP-ON adapters
- Calibrated scale for accurate setting

Set includes:

- Universal individual template
- Ø2.5 and Ø5 stop collars
- Allen wrench

Part no.

Universal individual template

65.1051.02

Cabinet profile template set



- Used to pre-bore holes for MOVENTO and TANDEM runners
- Also used for making/pre-boring other Blum drawer systems, AVENTOS locating pins, hinge mounting plates

Set includes:

- Rail, 1 meter long
- Replacement template (qty 4)
- Ø2.5 and Ø5 stop collars
- Allen wrench

Part no.

Cabinet profile template

65.1000.01

Replacement template

65.1001.01

Ø2.5 drill bit

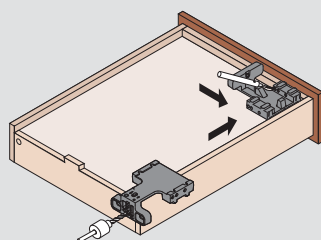
DB-2.5mm

Ø5 drill bit

DB-5mm

Concealed runner template

- Essential tool for drawers using any series MOVENTO or TANDEM runners
- To bore the Ø6 holes for rear hooks
- Pre-bore Ø2.5 hole for MOVENTO locking devices at the required angle



Part no.

Template

T65.1600.01

Accessories (order separately)

Ø2.5 drill bit

DB-2.5mm

Ø6 drill bit

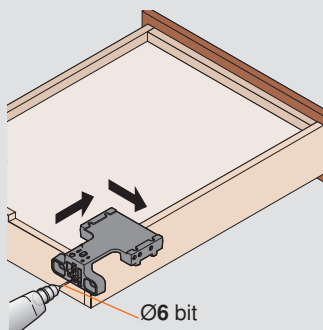
DB-6mm

Tool set

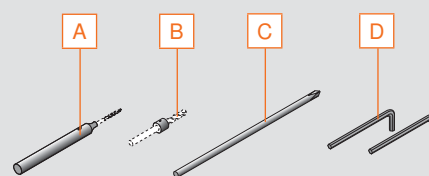
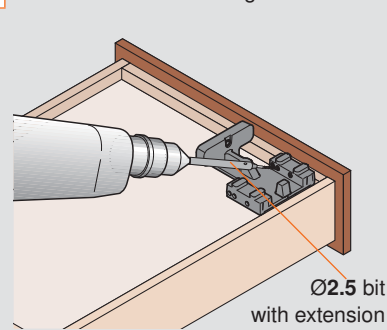
T65.9000

Using the Concealed runner template

1 Bore rear hook holes



2 Pre-bore holes for locking device screws



Tool set includes:

- A Ø2.5 drill bit extension
- B Ø6 stop collar
- C #2 Phillips screwdriver tip
- D Allen wrenches

NOTE: Items NOT sold separately

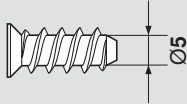
Assembly Aids & Tools

MOVENTO



Deep thread system screw

- Pilot bore Ø5 (3/16") hole



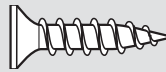
Part no.

#6 x 11.5, #2 POZI

662.1150.HG

Deep thread wood screw

- Pilot bore Ø2.5 (3/32") hole



Part no.

#6 x 5/8", #2 Phillips

606N

#6 x 5/8", #2 POZI

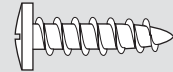
606P

#6 x 3/4", #2 Phillips

6064N

Truss head wood screw

- Pilot bore Ø2.5 (3/32") hole



Part no.

#6 x 1/2", #2 Phillips

612TH

Helpful Tools



EASY ASSEMBLY App

Have questions when installing products?

The new EASY ASSEMBLY App makes assembling and installing Blum products easy. Created to be a helpful reference tool, this app uses up-to-date instruction sheets and videos to clearly show step by step directions for every product. Whether you are in the cabinet shop or on the jobsite, the Easy Assembly App is at your fingertips whenever you need it.

Available for iOS and Android



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www.blum.com/easy-assembly-app



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Online Resource for Planning

Easy Planning

Blum offers many online tools to help you with your kitchen planning and ordering. Online Product Configurator (OPC) offers a parts list and planning information based on your specifications. Once complete, your results can then be exported to a shareable document.

OPC is easily accessible on our website at blum.com/configurator



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763.3810S	10, 21	ZHI.533BI3A	32
763.4570S	10, 21	ZHI.533FI1A	32
763.5330S	10, 21	ZHI.533FI3A	32
769.4570S	12	ZHI.533KI4A	32
769.5330S	12	ZHI.533MI3A	32
769.6100S	12	ZHI.533SS65	33
769.6860S	12	ZHI.533TI4A	32
769.7620S	12	ZHI.533TI5A	32
763H3050S	8, 20	ZS7M686MU	22
763H3810S	8, 20	ZSZ.02M0	33
763H4570S	8, 20		
763H5330S	8, 20		
769R5330S	30		
769R5337SB	28		
769R5337SD	28		
769R5337SF	28		
DB-2.5mm	34		
DB-5mm	34		
DB-6mm	34		
T51.0501.20 L	26		
T51.0501.20 R	26		
T51.7601 L	26		
T51.7601 R	26		
T51.7601.20 L	26		
T51.7601.20 R	26		
T59.K010M	26		
T60.000D	17		
T60.300D.22	17		
T60L1118W	17		
T60L7140	16		
T60L7340	16		

Conversion chart		
mm	inch	
1	1/32	.031
1.5	1/16	.063
2	3/32	.094
3	1/8	.125
4	5/32	.156
5	3/16	.188
5.5	7/32	.219
6	1/4	.25
7	9/32	.281
8	5/16	.313
9	11/32	.344
9.5	3/8	.375
10	13/32	.406
11	7/16	.438
12	15/32	.469
13	1/2	.5
13.5	17/32	.531
14	9/16	.563
15	19/32	.594
16	5/8	.625
17	21/32	.656
17.5	11/16	.688
18	23/32	.719
19	3/4	.75
20	25/32	.781
20.5	13/16	.813
21	27/32	.844
22	7/8	.875
23	29/32	.906
24	15/16	.938
24.5	31/32	.969
25.4	1	1



Why Choose Blum



Blum, Inc. is a leading manufacturer of functional hardware for the kitchen cabinet and commercial casework industries specializing in lift systems, concealed hinges and drawer runner systems. Virtually all of the hardware needed to assemble and make cabinets functional is available within the wide range of quality Blum products. Blum supports the U.S. market with a network of more than 150 dependable distributors, 50+ knowledgeable Blum sales representatives and an experienced customer service department.

Commitment To Manufacturing In The U.S.

Blum manufactures many of its products in our 450,000 sq ft manufacturing, logistics and warehouse facility located in Stanley, North Carolina. Manufacturing closer to the customer allows Blum to react quickly to changing customer needs including unexpected surges in demand. Customer pickups and deliveries can be timed to better match their production schedules. Blum is committed to manufacturing in the U.S. for the U.S. market.



Product development at Blum considers all of the various customers who will come in contact with our products. With this "Global Customer Benefits" philosophy we strive to create advantages for all users.



Blum, Inc. is ISO 9001 certified which means that you are assured of consistent quality in every Blum product. They exceed the requirements of ANSI/BHMA standards for cycle life, static load and self-closing performance.

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Blum, Inc.
7733 Old Plank Rd.
Stanley, NC 28164
800-438-6788
blum.com



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System

