

WOOD FINISHING SYSTEMS

MAGNAMAX[®] 275

HIGH-PERFORMANCE Pre-Catalyzed Lacquer



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MAGNAMAX[®] 275

MagnaMax® 275 High-Performance Pre-Catalyzed Lacquer is a water white, fast dry, self-sealing formulation that has exceptional resistance to water, solvents and household chemicals. MagnaMax® 275 offers the convenience and user-friendly features of pre-catalyzed lacquer, while providing the high durability and performance of a post-cat. MagnaMax® 275 features the latest HAPs-free formulation and passes all KCMA and AWI System 2 pre-catalyzed lacquer and System 5 conversion varnish tests for household chemical and moisture resistance. MagnaMax® 275 is a user-friendly, furniture quality lacquer designed for use on kitchen and bathroom cabinets, household or office furniture, commercial wood millwork and the wood parts of upholstered furniture.

HAPs

MAGNAMAX[®] 275 OFFERS UNIQUE ADVANTAGES:

- Freshest pre-catalyzed coating catalyzed at your distributor just prior to use
- 275 VOC compliant
- Full 120-day shelf life
- Meets KCMA moisture resistance standards
- True 1-gun finish no sealer necessary
- Ultra-low formaldehyde meets European E-1 standards
- Excellent film build
- Mar and scratch resistant
- Quick dry to sand and recoat times
- Excellent adhesion on both closed and open grain substrates
- Increased production from fast pack and stack times
- Ready to spray and easy to apply with any equipment
- Low odor

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- Can be force-dried to speed up the cure cycle
- Available in Dull, Satin, Semi-Gloss and Gloss lusters

MAGNAMAX[®] 275 TEST AND PERFORMANCE CHARACTERISTICS:

MagnaMax[®] 275 has undergone rigorous quality testing to verify performance and application characteristics. The M.L. Campbell laboratory has formulated MagnaMax[®] 275 to meet or exceed the required performance level established by KCMA for finishes. MagnaMax[®] 275 has been tested utilizing the following ASTM, AWI and KCMA test methods: 5 = Excellent, 4 = Very Good, 3 = Good, 2 = Fair, 1 = Poor.

Print Resistance

Purpose: Test the ability of the finish to be print-resistant. Slight print after 24-hour drying time. MagnaMax $^{\textcircled{B}}$ 275 has an Excellent rating of 5.

Hot and Cold Check Resistance

Purpose: Test the ability of the finish to withstand hot and cold cycles for prolonged periods. Passes 20 cycles. MagnaMax[®] 275 has an Excellent rating of 5.

Cross Hatch

Purpose: Test the ability of the finish to adhere to various substrates and/or finishes. MagnaMax $^{\textcircled{R}}$ 275 has an Excellent rating of 5.

Blocking

Purpose: Test the ability of the finish to withstand any finish defects from stacking or packing after 4-hour drying time. Magna $Max^{\ensuremath{\mathbb{R}}}$ 275 has an Excellent rating of 5.

Wet Heat Resistance

Purpose: Test the ability of the finish to withstand high heat for long periods. Magna $Max^{(\!8\!)}$ 275 has a Very Good rating of 4.

Edge Soak

Purpose: Test a coating's ability to perform in relation to a coated cabinet door's resistance to detergent and water. MagnaMax[®] 275 has an excellent rating of 5.

CAMPBELL

www.mlcampbell.com

System 2 pre-catalyzed lacquer and System 5 conversion varnish household chemical resistance. Contact and dry time of each chemical

Chemical Resistance Evaluation

is in accordance to AWI and KCMA test procedures.	
Vinegar	Excellent rating of 5
Lemon Juice	Excellent rating of 5
Orange Juice	Excellent rating of 5
Grape Juice	Excellent rating of 5
Ketchup	Excellent rating of 5
Coffee	•
Olive Oil	Excellent rating of 5
Boiling Water	5
Cold Water	5
Nail Polish Remover	
Household Ammonia	•
VM&P Naphtha, 24 hrs	•
Isopropyl Alcohol	•
Wine	Excellent rating of 5
Windex	Excellent rating of 5
409 Cleaner	Excellent rating of 5
Lysol	
33% Sulfuric Acid	Excellent rating of 5
77% Sulfuric Acid	•
28% Ammonium Hydroxide	
Gasoline	•
Murphy's Oil Soap	Excellent rating of 5
Vodka 100 Proof	Excellent rating of 5
1% Detergent	Excellent rating of 5
10% TSP	Excellent rating of 5
Ethanol/Water	Excellent rating of 5
Mustard	
Acetone	Very Good rating of 4

Purpose: Test the ability of the finish to withstand substances typically

found in kitchens and bathrooms. Exceeds AWI specifications for

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